



2C01.6

6200 SERIES TRACTORS



Splitting the tractor - Front frame / engine

36. Completely remove the attachment bolts.

Separate the assemblies (Fig. 6 - 7).

Remark

- If the tractor is equipped with a front Power Take Off, its drive shaft is integral with the engine pulley, when the frame moves.

Safety point

- The tractor may be equipped with a belly weights (110 Kg) housed in the frame. In this case and to avoid a possible tipping over of the assembly to be uncoupled, sling the front of the frame to restore the balance (Fig. 7).

Coupling

37. Make two guide studs "G" (Fig. 5) and fix them diametrically opposite on the front frame.

38. Assemble the frame with the engine, following the same safety procedures as those applied during uncoupling (Fig. 7).

- Tighten the bolts to the torque shown (Fig. 6):

- bolt (1) : 240 - 320 Nm
- bolt (2) : 540 - 640 Nm
- bolt (3) : 670 - 900 Nm

Final operations

40. Couple the tractor parts. Reverse the uncoupling sequence and refer to the special points given below.

Special points

- In the final phase, start the engine. Check the proper functioning of the electric components and check also for the oil tightness of:

- hydraulic seals and hoses
- hoses

Suspended front axles

- Operate the front axle several times up and down to check its proper operation and detect any possible leaks.

Fixed or suspended front axles

41. Carry out a road test.

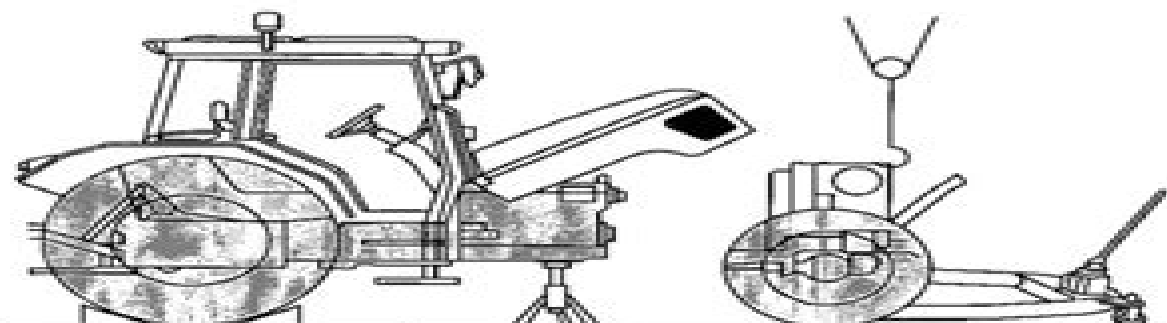


Fig. 7

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J Elliott



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