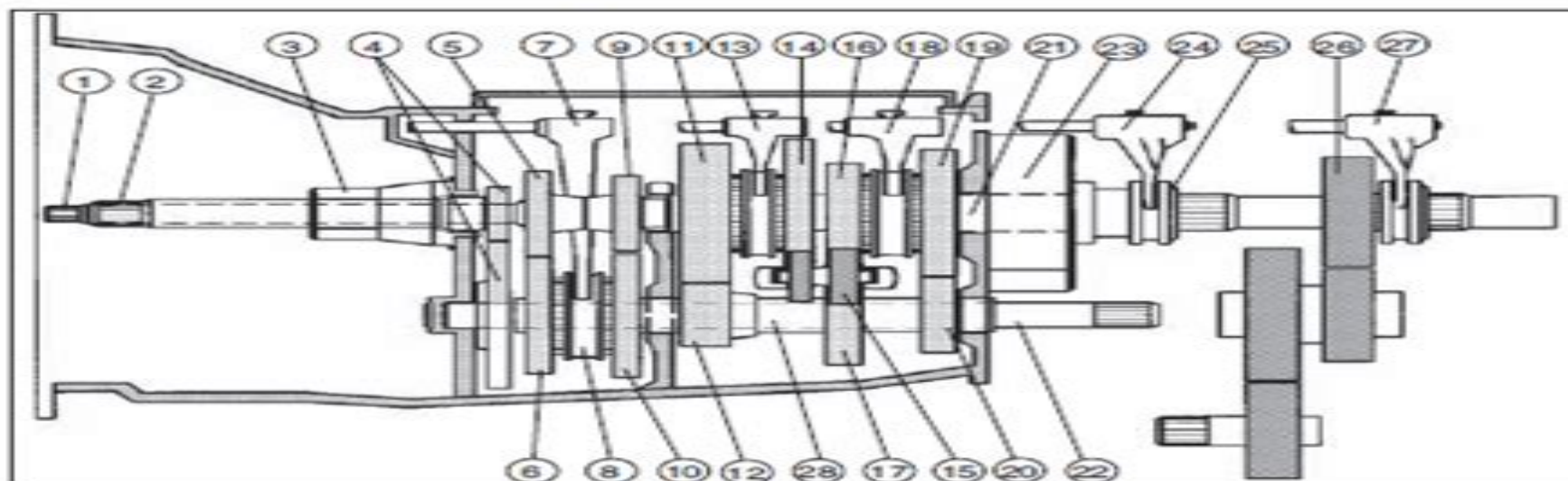


1 - Introduction

1.1 - Gearbox components general identification



- 1 - Transmission input shaft (pilot-shaft).
- 2 - PTO input shaft (outer)
- 3 - Front flange
- 4 - PTO / IPTO gears
- 5 - High range drive gear
- 6 - High range driven gear
- 7 - High/Low ranges selector fork
- 8 - High/ Low ranges coupling sliding sleeve
- 9 - Low range drive gear
- 10 - Low range driven gear
- 11 - 1st speed driven gear
- 12 - 1st speed drive gear: it is integrated to the layshaft (28)
- 13 - 1st and reverse gear selector fork
- 14 - Reverse driven gear
- 15 - Reverse gear assy

- 16 - 3rd gear driven gear
- 17 - 3rd drive gear: it also actuates the reverse gear assy (15)
- 18 - 2nd and 3rd gears selector fork
- 19 - 2nd speed driven gear
- 20 - 2nd speed drive gear
- 21 - Main shaft (or output shaft)
- 22 - PTO / IPTO output shaft
- 23 - Slow/Fast ranges selector epicyclic unit
- 24 - Slow/Fast ranges selector fork
- 25 - Slow/Fast ranges selector sleeve
- 26 - Drive gear of the gear train on the transfer box for the four-wheel drive front axle: *tractors with central drive.
- 27 - Four-wheel drive front axle actuation fork*.
- 28 - Layshaft (or lower shaft)

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