#### GROUP IV - SECTION A - PART 4

# PART 4—MANUAL AND POWER STEERING GEAR HOUSING—MF AND TO 35 TRACTORS

#### IP-UDIENC

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#### DESCRIPTION

The 35 Tractor uses a screw and recirculating ball-sat type steering gear with two pinson shafts which control the steering linkage. The nut is supported on the groove steering shaft by recirculating ballbearings which moves the nut vertically when the shaft is turned. Teeth are cut in the upper side of the nut and is engaged in the left pinion shaft gear, which in turn is engaged with the right pinion shaft gear. See Fig. 1.

#### REMOVING MANUAL STEERING HOUSING

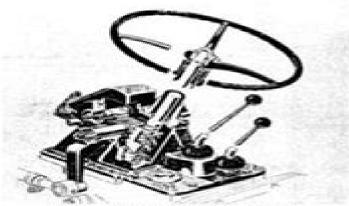
The steering gear housing and instrument panel can be removed as an assembly by the following procedures:

 Tip the hood assembly forward and drain the cooling system.

2. Disconnect heaf sending unit, wires and starter motor cable.

 Disconnect tractormeter cable, choke rod and oil gauge line. (On Diesel models, disconsect tractormeter cable, fuel shut-off rod and throttle control rod.)

4. Remove air cleaser hose, shut off fuel and remove fuel line.



Fog. 1 - 35 Manual Streeting Goor Assembly

 Remove mounting bolts at rear of feel tank and block-up between tank and rocker arm cover.

Remove buttery and disconnect drag links from steering arms.

 Remove bolt securing housing to transmission case also bolt at rear of engine block and lift steering housing assembly from tractor.

# **Massey Ferguson 204 Manual**

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