

33. What type of drilling jig is suitable for a large awkwardly shaped job with holes to be drilled in many directions?
 Marks : 3
 A. plate and channel jig
 B. sandwich jig
 C. trunion jig
 D. box jig
34. A component has two bore and holes are to be drilled radially the type of jig suitable for drilling above component is.....
 Marks : 3
 A. solid jig
 B. table jig
 C. post jig
 D. latch jig
35. A component is in the form of a rectangular block few holes are to be drilled in the top and side faces for mass production of this component the type of jig suitable is.....
 Marks : 3
 A. Latch jig
 B. plate jig
 C. box jig
 D. sandwich jig
36. A centre lathe with a copying attachment is suitable for.....
 Marks : 3
 A. mass production of threaded component
 B. mass production of form turned component
 C. production of tapered component
 D. for rough plain turning
37. Which is the best method of taper turning of a short steep taper both externally and internally?
 Marks:3
 A. simultaneous feed method
 B. tail stock off set
 C. compound rest
 D. formed tool
38. A lengthy component is to be taper turned through small angles the best method shall be.....
 Marks : 3
 A. tracing method
 B. compound rest
 C. taper turning attachment
 D. by manual feeding

33. किस प्रकार का ड्रिलिंग जैग एक बड़े अजीब-गढ़े आकार के वॉर्क को कई दिशाओं में ड्रिल करने के लिए उपयुक्त है?
 संकेत : 3
 A. प्लेट और चैनल जैग
 B. सैंडविच जैग
 C. ट्रयूनियन जैग
 D. बॉक्स जैग
34. घटक को दो छेद करने हैं और छेद को केंद्रित ड्रिल करना है ऊपर दिए गए घटक के ड्रिलिंग के लिए उपयुक्त प्रकार का जैग है.....
 संकेत : 3
 A. सॉलिड जैग
 B. टेबल जैग
 C. पोस्ट जैग
 D. लॉच जैग
35. एक घटक आयताकार ब्लॉक के रूप में है कुछ छेद इस घटक के चारों ओर पर उत्पादन के लिए ऊपरी सतह है तथा साइड पर ड्रिल करनी है। जैग का उपयुक्त प्रकार है.....
 संकेत : 3
 A. लॉच जैग
 B. प्लेट जैग
 C. बॉक्स जैग
 D. सैंडविच जैग
36. केंद्रित अटैचमेंट के साथ सेंटर लेन इसके लिए उपयुक्त है.....
 संकेत : 3
 A. पैर बालेंसिंग का बड़े पैमाने पर उत्पादन के लिए
 B. भारी, छोटे घटक का बड़े पैमाने पर उत्पादन के लिए
 C. टेपर घटक का उत्पादन
 D. एक सीधे टर्निंग के लिए
37. छोटी, गहरी टेपर के टर्निंग टेपर दोनों बाहरी और आंतरिक की सर्वोत्तम विधि का क्या है?
 संकेत:3
 A. साइमल्टेनियस फीड विधि
 B. टेल स्टॉक ऑफ सेट
 C. कंपाउंड रीस्ट
 D. फॉर्म टूल
38. एक लंबे घटक को छोटे कोण के माध्यम से टेपर देने का सबसे अच्छा विधि होती.....
 संकेत : 3
 A. ट्रेसिंग विधि
 B. कंपाउंड रीस्ट
 C. टेपर टर्निंग अटैचमेंट
 D. मैनुअल फीडिंग के द्वारा

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Table of Contents Iti Turner Trade Theory Question Answer Paper

1. Understanding the eBook Iti Turner Trade Theory Question Answer Paper
 - The Rise of Digital Reading Iti Turner Trade Theory Question Answer Paper
 - Advantages of eBooks Over Traditional Books
2. Identifying Iti Turner Trade Theory Question Answer Paper
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Iti Turner Trade Theory Question Answer Paper
 - User-Friendly Interface
4. Exploring eBook Recommendations from Iti Turner Trade Theory Question Answer Paper
 - Personalized Recommendations
 - Iti Turner Trade Theory Question Answer Paper User Reviews and Ratings
 - Iti Turner Trade Theory Question Answer Paper and Bestseller Lists
5. Accessing Iti Turner Trade Theory Question Answer Paper Free and Paid eBooks
 - Iti Turner Trade Theory Question Answer Paper Public Domain eBooks
 - Iti Turner Trade Theory Question Answer Paper eBook Subscription Services
 - Iti Turner Trade Theory Question Answer Paper Budget-Friendly Options

6. Navigating Iti Turner Trade Theory Question Answer Paper eBook Formats
 - ePub, PDF, MOBI, and More
 - Iti Turner Trade Theory Question Answer Paper Compatibility with Devices
 - Iti Turner Trade Theory Question Answer Paper Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Iti Turner Trade Theory Question Answer Paper
 - Highlighting and Note-Taking Iti Turner Trade Theory Question Answer Paper
 - Interactive Elements Iti Turner Trade Theory Question Answer Paper
8. Staying Engaged with Iti Turner Trade Theory Question Answer Paper
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Iti Turner Trade Theory Question Answer Paper
9. Balancing eBooks and Physical Books Iti Turner Trade Theory Question Answer Paper
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Iti Turner Trade Theory Question Answer Paper
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Iti Turner Trade Theory Question Answer Paper
 - Setting Reading Goals Iti Turner Trade Theory Question Answer Paper
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Iti Turner Trade Theory Question Answer Paper
 - Fact-Checking eBook Content of Iti Turner Trade Theory Question Answer Paper
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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