



Fig. 21 - Knife Indexing Adjustment

1. Adjusting Bolt
2. Tension Bolt
3. Wedge
4. Heavy-Duty Bolt
5. Heavy-Duty Nut

Knife Indexing for Registering

The knife indexing is correct when the center of the knife sections are in line with the points of the guards at either end of the knife stroke.

The length of the knife stroke is fixed and *cannot* be altered. However, the position of the knife sections relative to the guards can be adjusted so that it indexes correctly.

To adjust the knife indexing, proceed as follows:

Turn the flywheel at the back of the table and the piston is at either end of its stroke.

Referring to Fig. 21, remove bolt, No. 1, connecting piston to away-bar block, No. 1.

Position the knife so that the knife sections are aligned with the points of the guard.

Loosen clamp, No. 1, and adjust lock assembly, No. 2, to align hole with away-bar block, No. 1, and remove bolt, No. 1. Install the nut by hand.

Rotate the flywheel and the piston and knife are at mid-stroke. Tighten nut on bolt, No. 1, to 40 to 70 ft.-lbs. torque.

IMPORTANT: Nut must be tightened with knife at mid-stroke.

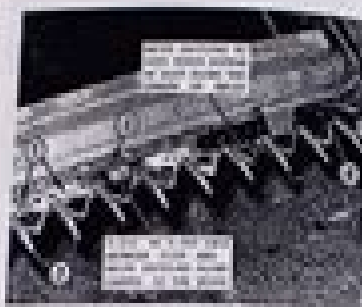


Fig. 22 - Knife Assembly

1. Knife Tension
2. Wedge
3. Hold-Down Clips
4. Knife Strap

Knife Clearance

The knife assembly should be checked periodically for broken or damaged sections and to check the clearance along the length of the knife.

The clearances are shown in Fig. 22. These can be adjusted by repositioning the guards, No. 2, and the hold-down clips, No. 3, with a suitable tool.

Knife Installation

If at any time the knife is removed, the following *level* must be observed when re-installed.

The bolt connecting the knife strap, (knife head assembly) No. 4, Fig. 22, to the away-bar must be tightened to 40-70 ft.-lbs. torque when the knife is in the center of its stroke.

IMPORTANT: This torque must not be exceeded and the knife must be at mid-stroke.

SPECIAL NOTE

INSTALLATION OF HEAVY-DUTY NUTS (Accessory for 1675 and 1685 Tables)

This special note refers only to those a heavy-duty nut is ordered for 16 ft. and 18 ft. tables and is **FIRST** installed.

NOTE: When heavy-duty knife is ordered as Accessory, the clamps required must be ordered as a separate item, in addition to the knife.

To install the heavy-duty knife, proceed as follows:

At the knife assembly, remove the air-range bolts and nuts retaining the knife clips, No. 5, Fig. 22, and insert a .003" spacer under each clip.

Insert these all the way along the knife assembly. Install the heavy-duty knife into the guards, No. 1, Fig. 22, and under the clips checking as it is installed that it is free to move without binding.

Any binding of the knife guards can be corrected by repositioning the guard with a suitable tool sufficient to clear the knife sections.

The away-bar **MUST** be realigned with the knife strap, No. 4, Fig. 22.

To do this, the away-bar pivot assembly must be removed from the mounting bracket and the top alone is the assembly relocated and added to the lower alone to make the away-bar .003".

The procedure for dismantling the away-bar pivot assembly is detailed in "Lubrication and Maintenance" section, and shown in Fig. 23. The only exception being, there is no necessity to loosen nut, No. 5, Fig. 23.

On completion of the heavy-duty knife installation, check the knife indexing and adjust if necessary, as described previously.

REEL

The reel is driven through the sprocket



Fig. 23 - Reel Drive Belt

1. Reel Drive Pulley
2. Reel Drive Belt
3. Flywheel Pulley
4. Adjusting the reel belt
5. Flywheel Pulley
6. Separation Time
7. Reel Drive Pulley and Flywheel Assembly

and pulley assembly, No. 7, Fig. 23, which transmits the drive to the reel drive belt, No. 2, and hence to pulley, No. 3.

Reel Drive - Sprocket and Pulley Assembly

The sprocket and pulley assembly, shown in Fig. 24, provides a variable speed drive for the reel by reversing double sprocket, Nos. 3 and 4, Fig. 24, and by changing pulley, No. 1.

The double sprocket comprises sprocket, No. 4, Fig. 24, with 17 teeth and sprocket, No. 3, with 12 teeth. The sprocket can be reversed on its shaft from that shown in Fig. 24 when a reduction is required in speed.

The two sheaves comprising pulley, No. 1, Fig. 24, are separate and can be opened or closed by inserting shims between the two halves, thereby increasing or decreasing the driving diameter for the reel drive pulley.

A total of eleven spacers are supplied. These are .003" thick and two .002" thick.

Referring to Fig. 23 (top left), when the shims, No. 8, are located between the two sheaves, Nos. 1 and 2, the drive belt, No. 2, is located at the bottom of the groove and the driving diameter of the pulley is reduced.

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