



Fig. 16 - Hand Pump Removed

4. Rotate hand pump as shown in Fig. 16, and disconnect pressure line from hand pump.

5. Manuever the hand pump from the tractor as shown in Fig. 17.

Disassembly

1. Place unit in a suitable press and remove retaining ring, Fig. 18.

NOTE: There is a drilled hole on one side of the housing (see Fig. 17). Insert a punch through this hole and push the ring out so a screwdriver may be inserted behind the ring. This will aid in removing the ring.

2. Remove unit from press and remove reservoir and pressure plate spring from hand pump. Remove "O"-ring and back-up ring from the reservoir.

3. Place "neck" of unit in a vise and remove the vanes from the rotor assembly.



Fig. 19 - Installing Vanes

4. Using a screwdriver, carefully pry the rotor ring from the dowel pin.

5. Remove unit from vise and tap splined end of shaft with a plastic mallet to remove shaft, spool and rotor from housing.

6. Remove snap ring from housing and remove oil seal and needle bearing.

7. If necessary to replace spool and/or shaft, remove pin at end of shaft and slide spool and spring from shaft.

Inspection

1. Inspect machined surface of pressure plate for nicks and scoring. Remove scratches with crocus cloth.

2. Inspect pressure plate spring, spool spring, and vane tension springs for breakage.

3. Inspect vanes for dents and wear.

Massey Ferguson 18service Manual

Anthony S. Fauci



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