



Mounting the shift arrester

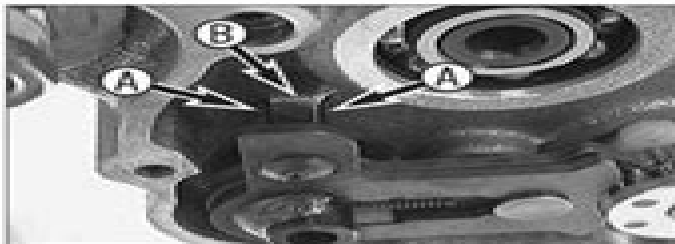
- Slip the disc ②, the locking lever ③, the locking spring sleeve ④ and the locking lever spring ⑤ onto the bolt ① (M5x20).
- Apply Loctite 243 to the bolt's thread and tighten the bolt to 6 Nm.



- Slide the shift locating drum ⑥ onto the shift roller. Please note that the flat portions are eccentric. Here, the locking lever has to be drawn away from the shift roller.
- Apply Loctite 243 to the thread of the bolt ⑦ (M6x30) and tighten the bolt to 10 Nm.



- Grease the preassembled shift shaft and, together with the stop disc, slide it into the bearings until the sliding plate abuts the roller driving pin.
- Push back the sliding plate and push the shift shaft in up to the stop.



- Check whether the legs ⑧ of the return spring abut the casing nose ⑨ on both the left and right sides.
- Slip on the shift lever and shift through all gears. Turn the main shaft as you shift through the gears. Then, dismount the shift lever again.



Mounting E-starter drive gear and kickstarter

- Oil the kickstarter idler gear ⑧ and the E-starter idler gear ⑨ at the bearing positions and slide them onto the bearing bolts.
- Mount stop discs and circlips with the sharp edge facing outwards.

Ktm 540 Service Manual

Kathleen Armour



Ktm 540 Service Manual:

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