

Choose the correct answer.

1. The main function of flywheels in a forging hearth is _____
 A. to send cooling water
 B. for sending forced air to burn fuel
 C. to establish initial firing
 D. to monitor temperature

Marks : 3

2. Anvil used in a forge shop is mainly to carry out _____
 A. forging the work piece
 B. bending, drawing, upsetting and holding stock
 C. for leveling the component
 D. shearing operation

Marks : 3

3. Heating temperature for high carbon steel in a forging operation should be _____
 A. 1000°C
 B. 1200°C
 C. 1100°C
 D. 950°C

Marks : 3

4. The best fuel for a forge is _____
 A. peat
 B. charcoal
 C. steam coal with low sulphur
 D. coke

Marks : 3

5. When the steel is heated in a forge its colour changes. From brown to white. What will be the colour when the temperature of steel is 1000°C?
 A. yellowish white
 B. bright cherry red
 C. red
 D. dull brown

Marks : 3

6. In forging operations, of mild steel when heated to 700°C. Which of the following operation is suitable.
 A. forging
 B. bending
 C. finishing
 D. punching

Marks : 3

7. Which of the following forge tools are specifically used for bending round steel rods?
 A. vice/anvil edge
 B. bending block
 C. fork tools
 D. bending link

Marks : 3

8. Which of the following forging tool is used for necking, shouldering & grooving operations?
 A. bending block
 B. set of fullers
 C. bolster
 D. anvil

Marks : 3

9. The most commonly used holding device in a forge shop is _____
 A. pin vice
 B. bench vice
 C. leg vice
 D. pipe vice

Marks : 3

1. खींचने वाले, वे स्तर का गुण यह है _____
 A. ठोस बना लेना
 B. खोले हुए पर खोल बना लेना
 C. कार्बनिक कार्बन की सामग्री बनाना
 D. सामग्री की निरीक्षण करना

अंक : 3

2. खोल खोल में कार्बन गुण बना में खोल खोल होता है _____
 A. खोल खोल में खोल बनने
 B. खोल में खोल गुण बनने बना खोल बनने और बनने
 C. खोल में खोल बनने
 D. खोल में खोल बनने

अंक : 3

3. खींचने वाली में गुण, कार्बन और के लिए खींचने सामग्री खोल खोल _____
 A. 1000°C
 B. 1200°C
 C. 1100°C
 D. 950°C

अंक : 3

4. खोल के लिए खोल गुण है _____
 A. पीट
 B. कोयला
 C. स्टीम कोयला के साथ, खोल खोल
 D. कोयला

अंक : 3

5. खोल खोल में खोल में खोल बनने है खोल खोल गुण गुण में खोल में खोल बनने है। खोल खोल 1000°C सामग्री गुण है खोल खोल गुण गुण ?
 A. खोल खोल खोल
 B. खोल खोल खोल
 C. खोल
 D. खोल खोल

अंक : 3

6. खींचने सामग्री में खोल खोल खोल 700°C में खोल खोल है खोल खोल में खोल खोल खोल खोल है ?
 A. खींचने
 B. खींचने
 C. खींचने
 D. खींचने

अंक : 3

7. खोल में खोल खोल खोल गुण खोल खोल खोल खोल खोल के लिए खोल खोल है ?
 A. खोल/खोल खोल
 B. खोल खोल
 C. खोल खोल
 D. खोल खोल

अंक : 3

8. खोल में खोल खोल खींचने गुण खींचने खींचने और खींचने खींचने के लिए खोल खोल है ?
 A. खोल खोल
 B. खोल के लिए
 C. खोल खोल
 D. खोल खोल

अंक : 3

9. खोल खोल में खींचने खोल खोल खोल खोल खोल खोल है _____
 A. खोल खोल
 B. खोल खोल
 C. खोल खोल
 D. खोल खोल

अंक : 3

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IM Harris



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