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JUMO diraTRON 104/108/116/132

Compact controller

Brief description

The controller series comprises five freely configurable, universally usable compact controllers in various DIN formats to control temperature, pressure, and other process variables.

The devices are characterized by a simple, clearly structured operation supported with texts. Process values and parameters are represented by two 16-segment LCD displays. The types 702112, 702113 and 702114 are additionally equipped with a pixel matrix LCD display for displaying text. In addition, all devices have individual display elements for the switch positions of the outputs, as well as for manual mode, ramp function, and timer. The devices are operated using a membrane keyboard with four buttons and can be used under harsh environmental influences thanks to the high IP65 protection type.

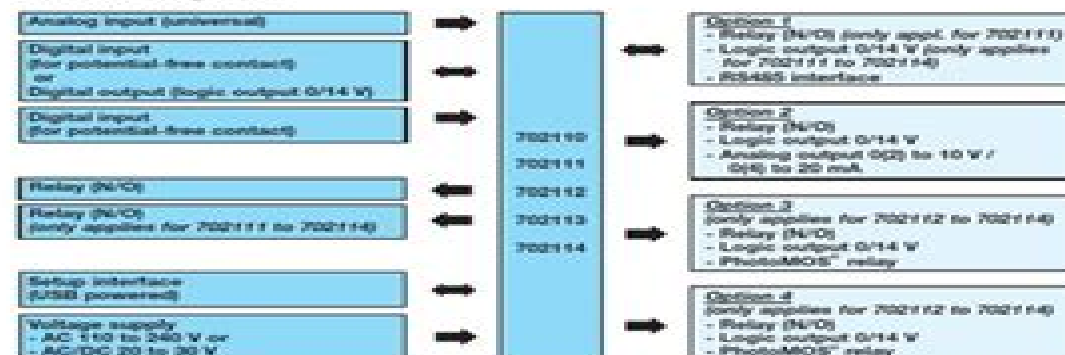
Depending on the hardware design, the devices can be used as two-state controllers, three-state controllers, three-step controllers, or continuous controllers. The basic type includes autotuning, a ramp function, a program controller, manual mode, limit value monitoring functions, digital control signals, extensive timer functions, and a service counter. A math and logic function is also available as an option. Furthermore, the user has the option to create his/her own application using structured text (ST code).

The devices can be conveniently configured using a PC with the help of the setup program (incl. program editor and ST editor). No separate voltage supply is required when configuring via the USB interface (USB-powered).



diraTRON 104 / type 702114

Block diagram



Approvals/approval marks (see "Technical data")

Special features

- Fixed setpoint controller or program controller
- 2 parameter blocks
- Autotuning
- Setpoint changeover (4 setpoint values)
- Ramp function
- Timer function
- 4 limit value monitoring functions
- Service counter
- Individual user level
- Own application using structured text (ST code; option)
- Math and logic function (option)
- Fast wiring through Push-In technology
- RS485 interface (option)
- Additional analog and digital inputs via RS485 interface

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Wolfgang Guggemos

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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features sizes 4 ½ 16 enhanced internal flow low hoop stresses on coupling thanks to tighter thread tolerances 20 bevel for smooth horizontal installation enhanced structural capacity same as pipe body

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api buttress btc connections are available in pipe sizes 4 1 2 through 20 figure 1 2 btc connections larger than 13 3 8 od can be subject to cross threading extreme care in the field can ensure the proper make up of the larger sizes the shear resistant large thread cross section and easy running characteristics of btc make it

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dec 1 2017 this specification covers dimensions tolerances and marking requirements for api threads and the gauges that control the acceptance criteria for the threads thread element gauges instruments and requirements for the inspection of threads for line pipe round thread casing round thread tubing and buttress casing connections are included

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the btc thread has higher joint and bending strengths than ltc or stc as a result this thread is often used in deeper wells where higher hook loads are experienced thread compound must also be used to obtain a seal with btc btc is also run in horizontal wells where doglegs can cause high bending loads on larger casings

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1 to avoid cross threading stab pipe in a smooth controlled fashion ensuring the pipe is vertical when doing so continue to support and stabilise the pipe throughout the stabbing and make up operation 2 upon commencement of initial rotation use low rpm 5 rpm or below in order to ensure the pipe has not cross threaded during stabbing 3

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btc has a square thread with a flat root and crest a runout design and five buttress threads per inch each thread type is suited for a specific well condition stc is a good choice for shorter length casing applications that do not involve high axial loads or bending

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the two steps are identified as 1 the 75 percent shoulder width method 2 the mismatched outside diameter method the two methods are fully described in annex i 6 2 3 other considerations table 3 table a 3 have bevel diameters that cover a range from a suggested minimum od to a maximum od the tables also contain a reference id

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api compatibility the connection s buttress thread profile makes it fully compatible with standard api buttress connections by being api compatible in both pin and box operators can use standard api accessories and draw on a wide range of threading and repair shops providing flexibility and efficiency

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inspection inspection criteria for all api connections is as outlined in api rp 5a5 ensure the complete thread area has no tears gouges or raised metal black crested threads within the complete thread area must not exceed 25 of the circumference of two 2 threads complete thread length is indicated in api rp 5b1

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api couplings and threads must comply with c 32 and c 33 or e 32 and e 33 below are two common api coupling dimensions btc for casing and eue for tubing api buttress casing couplings dimensions btc casing coupling api external upset tubing coupling dimensions eue tubing coupling other requirements in api 5ct standard 1 appearance quality

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