

C.4.

To Dismantle Vertical Type (see Fig. 4)

1. Remove long bolt 12 which screws into boss filter base.
2. Tap head assembly 3 free from barrel 2, withdraw element 21 and remove "C" spring 20 from boss.
3. Remove top pressure plate 19, felt washer 18, plain washer 17, and element locating spring 16.

7. Tap base assembly off barrel 2.

8. From base assembly remove "C" spring 22. Detach pressure plate 23 and felt washer 24 from boss and rubber jointing 25 from its groove.

9. Wash all parts in paraffin and rebuild base assembly.

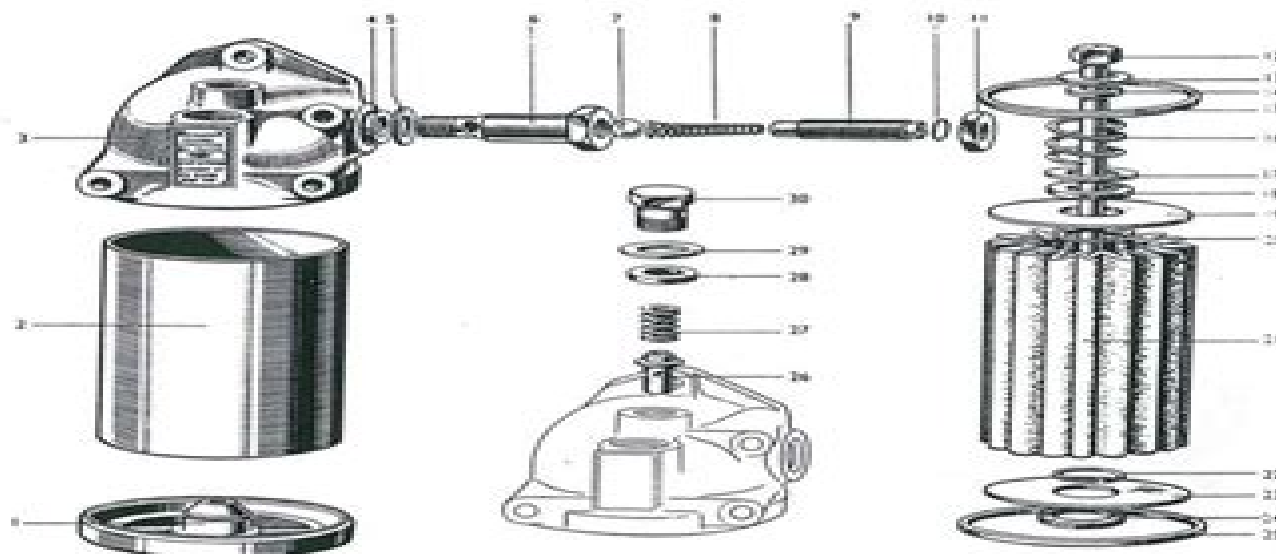


FIG. 4

4. Unscrew and remove safety valve plug 30, spring 27, and valve 26. Remove plug washer 29, and rubber sealing washer 28 from recess in plug boss.
5. Withdraw pressure relief valve assembly with washer 5 and seal 4 after unscrewing the larger hexagon on body 6.
6. Dismantle pressure relief valve assembly by unscrewing locknut 11 and plug 9 and withdrawing spring 8 and ball 7.

Re-Assembly of vertical type

Before re-assembly, carefully scrape all paint and dirt from machined faces and bosses, wash all parts in paraffin and blow out with compressed air. Re-new any defective part, paying particular attention to rubber and felt sealing washers.

1. Insert ball 7 in pressure relief valve body 6 and locate spring 8 with its

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Table of Contents Ferguson Tractor Tea20 Service And Repair Manual

1. Understanding the eBook Ferguson Tractor Tea20 Service And Repair Manual
 - The Rise of Digital Reading Ferguson Tractor Tea20 Service And Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Ferguson Tractor Tea20 Service And Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ferguson Tractor Tea20 Service And Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Ferguson Tractor Tea20 Service And Repair Manual
 - Personalized Recommendations
 - Ferguson Tractor Tea20 Service And Repair Manual User Reviews and Ratings
 - Ferguson Tractor Tea20 Service And Repair Manual and Bestseller Lists
5. Accessing Ferguson Tractor Tea20 Service And Repair Manual Free and Paid eBooks
 - Ferguson Tractor Tea20 Service And Repair Manual Public Domain eBooks
 - Ferguson Tractor Tea20 Service And Repair Manual eBook Subscription Services
 - Ferguson Tractor Tea20 Service And Repair Manual Budget-Friendly Options

6. Navigating Ferguson Tractor Tea20 Service And Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Ferguson Tractor Tea20 Service And Repair Manual Compatibility with Devices
 - Ferguson Tractor Tea20 Service And Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Ferguson Tractor Tea20 Service And Repair Manual
 - Highlighting and Note-Taking Ferguson Tractor Tea20 Service And Repair Manual
 - Interactive Elements Ferguson Tractor Tea20 Service And Repair Manual
8. Staying Engaged with Ferguson Tractor Tea20 Service And Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Ferguson Tractor Tea20 Service And Repair Manual
9. Balancing eBooks and Physical Books Ferguson Tractor Tea20 Service And Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ferguson Tractor Tea20 Service And Repair Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Ferguson Tractor Tea20 Service And Repair Manual
 - Setting Reading Goals Ferguson Tractor Tea20 Service And Repair Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Ferguson Tractor Tea20 Service And Repair Manual
 - Fact-Checking eBook Content of Ferguson Tractor Tea20 Service And Repair Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

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