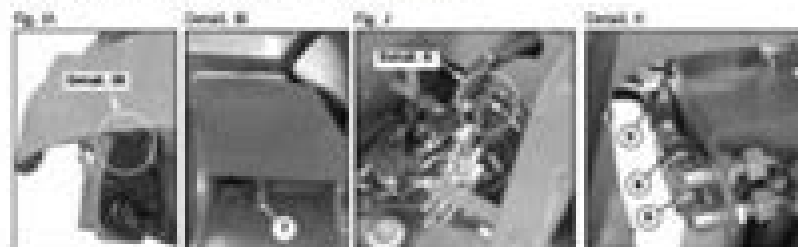


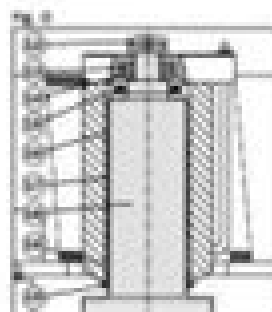
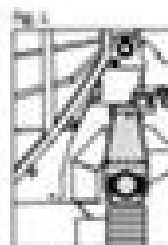
- Disconnect the hose item, 7 (Detail, A) of the rear pivot.
- Note the connections of the two supply hoses item, 8 (Detail, A) of the rear pivot motor and disconnect.
- Loosen the flange item, 9 (Detail, A) holding the hoses.



- Disassemble the cam item, 10 and remove the ball item, 11 (Fig. 16) in its hole.

⚠ Perform the following two operations extremely carefully.

- Fit a wedge under the pivot (Fig. 17).
- Remove the two nuts holding the pivot item, 12 (Fig. 18). Lower the pivot. Take care not to damage the threads on the head of the pivot.
- Check the good condition of the spring washers item, 13 (Fig. 18). Change them if necessary.
- Check the good condition of the bearing item, Rep. 13 (Fig. 18). Change it if necessary.
- Check the surface condition of the rings item, 14 (Fig. 18) inside the pivot. Change them if necessary.
- Check the good condition of the wiper seal item, 15 (Fig. 18). Change it if necessary.



REASSEMBLY OF THE REAR STEERING PIVOT

- Clean the pivot axle item, 16 (Fig. 19), before reassembling and apply a thin layer of grease (See chapter - CHARACTERISTICS OF THE LIFT TRUCK in group 0 - GENERAL).
- Reinstall the different elements of the pivot (according to model: washers, rings, bearing, ...) (Fig. 19). Reinstall the pivot. Take care when carrying out this operation.
- Refit the two nuts item, 8 (Fig. 1) of the head of the steering cylinder with a tightening torque of 18 daN.m $\pm$ 15%.
- Refit the hydraulic hose connections item, 7 & 8 (Fig. 1) and the hose collar item, 9 (Fig. 1).
- Reinstall the rear wheel and remove the wedges.
- Refit the nuts item, 12 (Fig. 16). Leave a clearance of 1,6 mm between the first and the bearing surface (Fig. 18). Tighten the second over the first.
- Carry out a few trial movements with the unloaded lifting truck, so that the pivot falls into place.

⚠ Take care when carrying out this operation. Do not handle any load.

- Unscrew nuts item, 12 (Fig. 16). Clean them with solvent, including the threaded section of the pivot's shaft. Apply MANTOL locking compound Ref 167505 on these two nuts.
- Refit the nuts item, 12 (Fig. 16). Leave a clearance of 1,6 mm between the first and the bearing surface (Fig. 18). Tighten the second over the first (tightening torque 18 daN.m $\pm$ 15%).
- Replace the ball in its housing in the head of the steering pivot. Refit the overload indicator system cam item, 10 (Fig. 16).



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Table of Contents Manitou Twisco Slt 415b Service Manual

1. Understanding the eBook Manitou Twisco Slt 415b Service Manual
 - The Rise of Digital Reading Manitou Twisco Slt 415b Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Manitou Twisco Slt 415b Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Manitou Twisco Slt 415b Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Manitou Twisco Slt 415b Service Manual
 - Personalized Recommendations
 - Manitou Twisco Slt 415b Service Manual User Reviews and Ratings
 - Manitou Twisco Slt 415b Service Manual and Bestseller Lists
5. Accessing Manitou Twisco Slt 415b Service Manual Free and Paid eBooks

- Manitou Twisco Slt 415b Service Manual Public Domain eBooks
- Manitou Twisco Slt 415b Service Manual eBook Subscription Services
- Manitou Twisco Slt 415b Service Manual Budget-Friendly Options
- 6. Navigating Manitou Twisco Slt 415b Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Manitou Twisco Slt 415b Service Manual Compatibility with Devices
 - Manitou Twisco Slt 415b Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Manitou Twisco Slt 415b Service Manual
 - Highlighting and Note-Taking Manitou Twisco Slt 415b Service Manual
 - Interactive Elements Manitou Twisco Slt 415b Service Manual
- 8. Staying Engaged with Manitou Twisco Slt 415b Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Manitou Twisco Slt 415b Service Manual
- 9. Balancing eBooks and Physical Books Manitou Twisco Slt 415b Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Manitou Twisco Slt 415b Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Manitou Twisco Slt 415b Service Manual
 - Setting Reading Goals Manitou Twisco Slt 415b Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Manitou Twisco Slt 415b Service Manual
 - Fact-Checking eBook Content of Manitou Twisco Slt 415b Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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