



SMK MA'ARIF SALAM		
JOB SHEET PEMELIHARAAN SASIS DAN PEMINDAH TENAGA KENDARAAN RINGAN		
Tingkat/Semester	Judul Job	Waktu
XIV/1	PEMERIKSAAN TRANSMISI MANUAL TIPE SYNCHRONMESH	8 X 45'

A. TUJUAN

Setelah selesai praktik, siswa dapat:

1. Melakukan pemeriksaan unit transmisi *synchronmesh* beserta bagian-bagian sesuai SOP
2. Melakukan pembongkaran dan perakitan unit transmisi *synchronmesh* sesuai SOP
3. Menghitung gear ratio pada unit transmisi *synchronmesh* sesuai SOP

B. ALAT DAN BAHAN

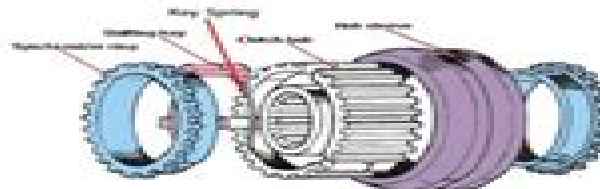
- | | |
|---------------------------------------|-----------------------------|
| 1. Unit transmisi <i>synchronmesh</i> | 7. Feeler gauge |
| 2. Dial indicator | 8. Palu plastik |
| 3. V-blok | 9. Palu baja |
| 4. Jangka sorong | 10. Poros besi kecil |
| 5. Kunci shock 1 set | 11. Poros besi besar (core) |
| 6. Kunci ring ukuran 14, 17 | 12. Nampian besar |

C. KESELAMATAN KERJA

1. Gunakan peralatan sesuai dengan fungsinya
2. Hati-hati jangan sampai merusak bantalan (*bearing*)
3. Lumasi bagian-bagian yang bergesekan sebelum merakit kembali unit transmisi

D. DASAR TEORI

Komponen – komponen transmisi *synchronmesh*



a. Synchronizer Ring

Synchronizer adalah komponen yang memiliki fungsi untuk menyamakan putaran antara *synchronmesh* dengan roda gigi percepatan dan proses pengereman. Synchronizer sendiri terletak diantara clutch hub dan juga roda gigi percepatan yang berbentuk konis. Komponen ini terbuat dari material kuningan yang memiliki bahan lebih lunak daripada yang lainnya. Oleh karena itu komponen satu ini dapat mengalami keausan.

b. Clutch Hub

Clutch hub adalah komponen yang berfungsi untuk meneruskan tenaga dari hub sleeve atau kopling geser menuju poros output transmisi. Komponen ini terhubung dengan spline atau alur gigi yang ada pada poros output transmisi.

Langkah Pemeriksaan Transmisi Manual

N Colangelo



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Langkah Pemeriksaan Transmisi Manual Book Review: Unveiling the Power of Words

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Table of Contents Langkah Pemeriksaan Transmisi Manual

1. Understanding the eBook Langkah Pemeriksaan Transmisi Manual
 - The Rise of Digital Reading Langkah Pemeriksaan Transmisi Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Langkah Pemeriksaan Transmisi Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Langkah Pemeriksaan Transmisi Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Langkah Pemeriksaan Transmisi Manual
 - Personalized Recommendations
 - Langkah Pemeriksaan Transmisi Manual User Reviews and Ratings
 - Langkah Pemeriksaan Transmisi Manual and Bestseller Lists

5. Accessing Langkah Pemeriksaan Transmisi Manual Free and Paid eBooks
 - Langkah Pemeriksaan Transmisi Manual Public Domain eBooks
 - Langkah Pemeriksaan Transmisi Manual eBook Subscription Services
 - Langkah Pemeriksaan Transmisi Manual Budget-Friendly Options
6. Navigating Langkah Pemeriksaan Transmisi Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Langkah Pemeriksaan Transmisi Manual Compatibility with Devices
 - Langkah Pemeriksaan Transmisi Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Langkah Pemeriksaan Transmisi Manual
 - Highlighting and Note-Taking Langkah Pemeriksaan Transmisi Manual
 - Interactive Elements Langkah Pemeriksaan Transmisi Manual
8. Staying Engaged with Langkah Pemeriksaan Transmisi Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Langkah Pemeriksaan Transmisi Manual
9. Balancing eBooks and Physical Books Langkah Pemeriksaan Transmisi Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Langkah Pemeriksaan Transmisi Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Langkah Pemeriksaan Transmisi Manual
 - Setting Reading Goals Langkah Pemeriksaan Transmisi Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Langkah Pemeriksaan Transmisi Manual
 - Fact-Checking eBook Content of Langkah Pemeriksaan Transmisi Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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