

RECONDITION

When this term is used with a Major Operation, it means to remove an assembly from the vehicle, disassemble, clean and inspect all parts, rebuild the assembly with the same or new parts, reinstall and adjust. When this term is used in an ADD Operation, it does not include Remove and Reinstall but only that work necessary to recondition an assembly once it is removed from the vehicle.

INCLUDES

The includes which follow some of the descriptions are provided to assist in knowing whether or not certain items or functions are included within the operation. These are not all encompassing because to place all such data in the Guide would make it difficult to use. If there are any questions as to whether something is included or not, the Request for Review form may be used to question or recommend changes.

NOTES

Throughout the Time Guide, various notes will be inserted to assist in the use of the Guide.

TIME ALLOWANCES

All time allowances as indicated in hours and tenths of hours published in this guide (except for a few Repair Operations) are based on studies of the actual time required to complete the operation. No connection with technicians' wages is implied since they are dependent upon the dealer technician pay plan in use.

The time allowances published have been determined by performing the operation a sufficient number of times to establish an average time or to determine that a fair and equitable time has been developed. Standard technicians' hand tools and dealer essential and available tools are used in performing time studies. No power operated wrenches are used for time studies. Procedures outlined in Service Manuals, other Service Publications and good shop practices are used as a guide when performing the work necessary to establish time allowances.

The time allowance includes the actual time required to perform the operation plus an additional allowance to provide for operating variables. Time allowances do not include time to remove and replace special equipment other than manufacturer options and accessories.

Some repair operation time allowances are developed from data which indicates that most repairs can be performed in the published time. It is reasonable to assume that additional time may be required when unusual conditions are encountered. An authorization is required for the additional time.

DIAGNOSIS TIME

"Repair diagnosis" time is included in all established labor time operations where it is required of the technician to perform the operation. It is the responsibility of qualified supervisory personnel to assist technicians in "customer problem analysis" and "symptom diagnosis". Service personnel should be contacted for assistance in circumstances requiring extensive diagnosis. Time for extensive diagnosis will require authorization if deemed allowable.

Following are definitions of the terms used in the preceding statement:

"Customer Problem Analysis" - The process of translating the customer's problems to a symptom. Examples are: A/C insufficient cooling, brakes pull, engine diesels, hesitates, surges, etc. It also includes those failures which are readily apparent to the normal senses of sight, touch, sound and smell. Defining these is the duty of the dealership service management and/or service writer.

"Symptom Diagnosis" - The process of finding the source of a problem based on a detailed symptom. Symptom diagnosis is complete when the problem has been found.

"Repair Diagnosis" - The checks, tests and measurements needed in the repair to find the cause of failure, or identify faulty parts.

Examples Are:

- cleaning and inspection of all parts such as gears and clutch plates;
- use of common testers such as an ohmmeter, voltampere meter or timing light that are included in the service manual procedure.

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Jin-Ying Zhang



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