

Fourth Semester B.E. Degree Examination, June-July 2009
Manufacturing Process - II

Time: 3 hrs.

Max. Marks:100

*Note : Answer any FIVE full questions, selecting atleast
TWO questions from each Part - A and Part - B.*

PART - A

1.
 - a. With neat sketches, give nomenclature of a single point cutting tool. (07 Marks)
 - b. Derive the conditions $2\phi + \beta - \gamma = \frac{\pi}{2}$. Explain its significance with usual notations. (07 Marks)
 - c. List various factors influencing tool - life. Explain any one of them. (06 Marks)
2.
 - a. List various cutting tool materials in the increasing order of their hardness. (06 Marks)
 - b. Explain with the help of neat sketches, heat distribution at tool and workpiece. (06 Marks)
 - c. What are the methods of measurement of temperature of cutting tool tip? Explain any one of them. (08 Marks)
3.
 - a. Differentiate between capstan and turret lathes. (05 Marks)
 - b. With a neat sketch, explain any one of the driving mechanisms used in a shaping machine. (08 Marks)
 - c. Sketch a planning machine indicating major parts. Name any one of the mechanism for quick return movement in a planer. (07 Marks)
4.
 - a. List various drilling machines. (05 Marks)
 - b. Draw neat sketch of a radial drilling machine indicating parts. (06 Marks)
 - c. Sketch and mention the application of the drilling machine operations - counter boring reaming and trepanning. (09 Marks)

PART - B

5.
 - a. With sketches, differentiate between up milling and down milling operations. (06 Marks)
 - b. Draw a neat sketch to show major parts of a horizontal milling machine. (08 Marks)
 - c. What is Indexing? Explain compound indexing. (06 Marks)
6.
 - a. List various grinding wheel abrasives and bonding processes. (07 Marks)
 - b. Sketch a centre type - cylindrical grinding machine indicating parts. (08 Marks)
 - c. Differentiate between horizontal and vertical grinding machines. (05 Marks)
7.
 - a. Sketch and explain vertical lapping machine. (08 Marks)
 - b. Name the parts along with a neat sketch of a tool head for honing of holes. (07 Marks)
 - c. List the uses of lapping process. (05 Marks)
8.
 - a. Mention any five non - traditional machining processes. (05 Marks)
 - b. Explain AJM with a neat sketch. (10 Marks)
 - c. What are the applications of non traditional machining methods? (05 Marks)

Mechanical Fitting Theory Question Paper N1

Sebastian Brünink



Mechanical Fitting Theory Question Paper N1:

Density Functional Theory Eberhard K.U. Gross,Reiner M. Dreizler,2013-06-29 The first Nato Advanced Studies Institute entirely devoted to density functional theory was held in Portugal in September 1983 The proceedings of this School published in early 1985 is still used as a standard reference covering the basic development of the theory and applications in atomic molecular solid state and nuclear physics However astonishing progress has been achieved in the intervening years The foundations of the theory have been extended to cover excited states and time dependent problems more fully density functional theory of classical liquids and superconducting systems has been addressed and extensions to relativistic that is field theoretical systems as well as a more thorough discussion of magnetic field problems have been presented In addition new functionals have been devised for instance under the heading of generalised gradient expansions and the number of applications in the traditional fields has steadily increased in particular in chemistry Applications in new fields as for instance the structure of atomic clusters and the marriage of density functional theory with molecular dynamics and simulated annealing have provided additional impetus to the field of density functional theory **Applied Mechanics Reviews** ,1988

U.S. Government Research & Development Reports ,1966-11 **The Mechanical World** ,1908 □□□□ ,1994
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web camille claudel in full camille rosalia claudel born december 8 1864 villeneuve sur fère france died october 19 1943 montdevergues asylum montfavet near avignon french sculptor of whose work little remains and who for many years was best known as the mistress and muse of auguste rodin

camille claudel wikipedia - Jun 01 2022

web camille claudel född 8 december 1864 i fère en tardenois i aisne död 19 oktober 1943 på mentalsjukhuset

montdevergues nära avignon var en fransk skulptör och grafiker hon var syster till författaren paul claudel stora delar av hennes liv präglades av relationen till auguste rodin