

3 - ASSEMBLY INSTRUCTIONS

TO INSTALL SAW CHAIN:

WARNING

Always wear heavy duty gloves when handling saw chain or making saw chain adjustments.

1. Spread chain out in a loop with cutting edges (A) pointing **CLOCKWISE** around loop (Figure 3-3F).
2. Slip the chain around the sprocket (B) behind the clutch (C). Make sure the links fit between the sprocket teeth (Figure 3-3G).
3. Guide the drive links into the groove (D) and around the end of the bar (Figure 3-3G).

NOTE: The saw chain may droop slightly on the lower part of bar. This is normal.

4. Pull guide bar forward until chain is snug. Ensure all drive links are in the bar groove.
5. Install the clutch cover making sure the tang is positioned in the lower hole in the guide bar. Make sure the chain does not slip off of the bar. Install the bar retaining nuts hand tight and follow tension adjustment instructions in Section 3-4. (Figure 3-3H)

NOTE: The guide bar retaining nuts are installed only hand tight at this point because saw chain adjustment is required. Follow instructions in Section 3-4, Saw Chain Tension Adjustment.



3-3H

3-4. SAW CHAIN TENSION ADJUSTMENT

Proper tension of saw chain is extremely important and must be checked before starting, as well as during any cutting operation.

Taking the time to make needed adjustments to the saw chain will result in improved cutting performance and prolonged chain life.

WARNING

Always wear heavy duty gloves when handling saw chain or making saw chain adjustments.

TO ADJUST SAW CHAIN:

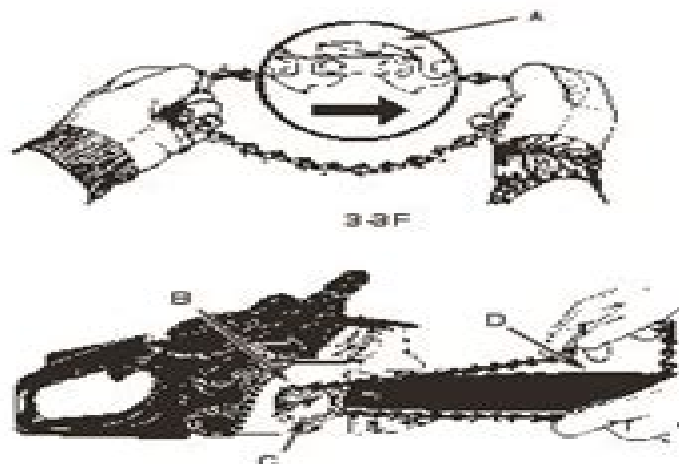
1. Hold nose of guide bar up and turn adjustment screw (D) **CLOCKWISE** to increase chain tension. Turning screw **COUNTERCLOCKWISE** will decrease amount of tension on chain. Ensure the chain fits snugly all the way around the guide bar (Figure 3-4A).
2. After making adjustment, and while still holding nose of bar in the uppermost position, tighten the bar retaining nuts securely. Chain has proper tension when it has a snug fit all around and can be pulled around by gloved hand.

NOTE: If chain is difficult to rotate on guide bar or if it binds, too much tension has been applied. This requires minor adjustment as follows:

- A. Loosen the bar retaining nuts so they are finger tight. Decrease tension by turning the bar adjustment screw **COUNTERCLOCKWISE** slowly. Move chain back and forth on bar. Continue to adjust until chain rotates freely, but fits snugly. Increase tension by turning bar adjustment screw **CLOCKWISE**.
- B. When saw chain has proper tension, hold nose of bar in uppermost position and tighten the bar retaining nut securely.



3-4A



3-3F

3-3G

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Table of Contents Mcculloch Ms40a Chainsaw Repair Manual

1. Understanding the eBook Mcculloch Ms40a Chainsaw Repair Manual
 - The Rise of Digital Reading Mcculloch Ms40a Chainsaw Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Mcculloch Ms40a Chainsaw Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mcculloch Ms40a Chainsaw Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mcculloch Ms40a Chainsaw Repair Manual
 - Personalized Recommendations

- Mcculloch Ms40a Chainsaw Repair Manual User Reviews and Ratings
- Mcculloch Ms40a Chainsaw Repair Manual and Bestseller Lists
- 5. Accessing Mcculloch Ms40a Chainsaw Repair Manual Free and Paid eBooks
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 - Mcculloch Ms40a Chainsaw Repair Manual eBook Subscription Services
 - Mcculloch Ms40a Chainsaw Repair Manual Budget-Friendly Options
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 - ePub, PDF, MOBI, and More
 - Mcculloch Ms40a Chainsaw Repair Manual Compatibility with Devices
 - Mcculloch Ms40a Chainsaw Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mcculloch Ms40a Chainsaw Repair Manual
 - Highlighting and Note-Taking Mcculloch Ms40a Chainsaw Repair Manual
 - Interactive Elements Mcculloch Ms40a Chainsaw Repair Manual
- 8. Staying Engaged with Mcculloch Ms40a Chainsaw Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mcculloch Ms40a Chainsaw Repair Manual
- 9. Balancing eBooks and Physical Books Mcculloch Ms40a Chainsaw Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mcculloch Ms40a Chainsaw Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Mcculloch Ms40a Chainsaw Repair Manual
 - Setting Reading Goals Mcculloch Ms40a Chainsaw Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Mcculloch Ms40a Chainsaw Repair Manual
 - Fact-Checking eBook Content of Mcculloch Ms40a Chainsaw Repair Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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