



Fig. 4 - Disassembled View of Steering Pump - MF 150 - Diesel

2. Install new "V" seal, with the open part of the seal facing down, into back cover.

3. Install new protector gasket, Nylatron gasket and diaphragm over "V" seal.

NOTE: Install diaphragm with BRONZE FACE UP and with slots in diaphragm on suction side of pump.

4. Slide gear and shaft into position in housing and install idler gear into its place in housing.

NOTE: The paint mark on the end of the idler gear shaft is installed facing down.

5. Install back cover. Tighten bolts evenly to 7-10 ft.-lbs. torque.

NOTE: Ensure that diaphragm remains within its seat in "V" seal.

6. Install key into keyway and position drive gear into place on shaft. Secure with new nut. Tighten to 15-20 ft.-lbs. torque and "stake" the nut.

7. Position filter (with "O"-ring) and spring into place on housing.

8. Install new reservoir "O"-ring.

9. Apply a light coating of petroleum jelly to the inner edge of the reservoir and install the reservoir.

SERVICING THE PUMP—MF 165 and MF 175

Disassembly

Refer to Fig. 5.

1. Remove reservoir retaining nut and

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