



Vented barrel and Micro-Choke of Model 55 Hunter shotgun.

Model 55-Hunter shotgun is a bolt action repeater bored full choke in 12- or 20-gauge, 12-gauge 28" barrel, 20-gauge 26" barrel. Clip magazine holds 2 shots. Chambered for 2 1/4" shells only. Available with three position choke device in 12-gauge only. It's the only shotgun offered currently with factory drilling and tapping for the Lyman 40 SM receiver peep sight. Peep sight ideal for hunters using shotgun slugs for big game and deer. Positive Sear Lock Safety. Patented Marlin double extractors for positive extraction and ejection. Barrel, receiver and all action parts made of high quality alloy and carbon steel carefully heat treated. High grade recoil pad on 12-gauge at no additional cost. One take-down screw for quick and easy disassembly. Improved recoil absorbing system. Visible indicator at rear of breech bolt tells when gun is cocked. Smartly fashioned walnut stock of finest quality with oil finish. Action taken down 35 1/4"; overall length 49". Pull 14", drop at comb about 1 1/4", drop at heel about 2 1/4". Weight about 7 1/4 lbs. in 12-gauge; 8 1/4 lbs. in 20-gauge depending on density of wood.

The muzzle end of the 12-gauge gun with adjustable choke also had vent slots on both sides of the barrel. The new Micro-Choke's operation was as follows:

Marlin's new Micro Choke is offered only with the Model 55-Hunter Shotgun in 12-gauge. New choke has 16 different settings from full choke through modified choke to improved cylinder. Eight marks on the Micro Choke sleeve allow 8 adjustments of choke between modified and full. Since two complete turns of the choke sleeve are used to move from full choke to improved cylinder, 8 more adjustments of choking are possible between modified and improved cylinder, thus giving better control of patterns for all distances, whether it's a close shot at a rabbit or a long shot at duck or geese.

Micrometer markings on adjusting sleeve give finer choke settings than other adjustable chokes permit. Ventilated slots on muzzle end of gun improves patterns and reduces recoil by permitting radial gas escape before shot leaves muzzle.

In 1961, Marlin added the 16-gauge shell to the Model 55 Hunter shotgun. It remained available until 1966. The barrel

of the 16-gauge model was 28 inches. The gun weighed approximately 7 1/4 pounds.

The Model 55 Hunter 12-gauge gun was made for use with 2 1/4-in. shells. It was not designed for 3-in. shells. The same is true for the 20-gauge gun.

In 1958, a recoil pad was added to the 12-gauge model. In 1963, the barrel slots were eliminated from the 12-gauge barrels that were fitted with an adjustable choke.

In 1965, the Hunter models were no longer listed in the catalog.

The suggested retail prices of the Model 55 Hunter shotguns were as follows:

Year	12-gauge	12-gauge w/choke	16-gauge	20-gauge
1954	\$32.80			
1955	32.80			
1956	34.80	\$38.80		
1957-1959	35.95	39.95		\$31.95
1960	35.95	39.95	\$35.95	33.95
1961	38.95	43.95	38.95	38.95
1962	39.95	41.95	39.95	39.95
1963	39.95	44.95	39.95	39.95
1964	39.95	44.95		

The production of the Model 55 Hunter bolt action shotgun was 61,973 for 12-gauge; for 12-gauge with choke, the total production was 30,855. There were 3,079 16-gauges made, and 18,286 20-gauges.

Model 55 Goose Gun (1962 to date)

In 1962, Marlin introduced another 12-gauge bolt action shotgun. This one had a barrel 36 inches long. It was choked full. The new model was identified as the Model 55 Goose Gun and, with only minor changes, is still in production.

The 1962 catalog described the Model 55 Goose Gun as follows:

Marlin "Goose Gun" - Shoots 12-gauge 3-inch Magnums and regular 2 1/4 inch shells! Extra long 36 inch full choke barrel for long-range shots at high-flying geese and ducks. Good for deer, fox, coyotes, too!

Specifications: 3 shots; approx. wt. 7 1/4 lbs.; 37-in. overall length; patented extractors; drilled, tapped for deer slug receiver sights; swivels, carrying strap; gold-plated trigger; 2 clips; recoil pad.

In 1964, a sling was added to the Goose Gun to make carrying it easier. In 1980, Marlin introduced a new buckle sling, a



Model 55 Goose Gun.

Marlin Model 55 Owners Manual

Michael Rajnik



Marlin Model 55 Owners Manual:

Marlin Firearms William S. Brophy USAR,1989-05-01 From 1863 to the present the company and the men who made it successful the details of all models of rifles and the many other Marlin products *Handbook of Instructions for Airplane Designers* ,1921 *Handbook of Instructions for Airplane Designers Engineering Division, Air Service, Dayton, O., 1920* United States Aircraft Production Bureau. War Department,1921 Bioaccumulation and Aquatic System Simulator (BASS) user's manual , **The Complete Outdoors Encyclopedia** Vin T. Sparano,2000-10-20 Recipient of the Library Association's Outstanding Reference Work Award this complete and comprehensive guide is the ultimate one volume library for anyone interested in the outdoors This monumental work features extensive coverage of Fishing Hunting Firearms and shooting sports Camping Boating First Aid Archery and bowhunting Sporting dogs Fish species Big game Small game Upland game and waterfowl A complete listing of private organizations Government information sources To broaden the scope of this established reference work Vin T Sparano Editor Emeritus and Senior Field Editor of Outdoor Life has compiled brand new chapters and sections on survival all terrain vehicles and watersports including kayaking water skiing and personal watercraft He also included new information on GPS Global Positioning System and increased focus on such sections as fly fishing sporting clays backpacking nutrition and new first aid breakthroughs in outdoor emergencies With nearly 400 new photographs and 100 drawings added to the already more than 1 300 illustrations The Complete Outdoors Encyclopedia illustrates the newest technology and the latest trends in the outdoors Representing decades of research and authoritative writing by Vin T Sparano this is the definitive guide that bridges all aspects of the outdoors today It is a must buy for anyone and everyone venturing outdoors **Total Gun Manual (Field & Stream)** David E. Petzal,Phil Bourjaily,2017-09-05 Shares insider hints stories from the range and field and hands on guidance for the first time gun owner and the seasoned veteran alike offering advice on choosing the right gun increasing shot accuracy and staying safe **National Crime Information Center operating manual** ,1970 **Cars & Parts** ,2000 Handbook of Instructions with Parts Catalog United States. Army Air Forces,1945 **Catalog of Copyright Entries. Third Series** Library of Congress. Copyright Office,1974 **Boating** ,1978-07 *Awards ... Third Division, National Railroad Adjustment Board* United States. National Railroad Adjustment Board, **Air Service Information Circular** ,1920 **Protecting and Enhancing America's Forests and Rangelands** ,1987 **The Century Illustrated Monthly Magazine** ,1902 Blashfield's Instructions to Juries De Witt Clinton Blashfield,1916 Air Corps Information Circular United States. Army. Air Corps,1926 **Handbook of Instructions for Airplane Designers** United States. Army. Air Corps,1920 **Popular Science** ,1976-06 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better **American Rifleman** ,1926

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Table of Contents Marlin Model 55 Owners Manual

1. Understanding the eBook Marlin Model 55 Owners Manual
 - The Rise of Digital Reading Marlin Model 55 Owners Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Marlin Model 55 Owners Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Marlin Model 55 Owners Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Marlin Model 55 Owners Manual
 - Personalized Recommendations

- Marlin Model 55 Owners Manual User Reviews and Ratings
- Marlin Model 55 Owners Manual and Bestseller Lists
- 5. Accessing Marlin Model 55 Owners Manual Free and Paid eBooks
 - Marlin Model 55 Owners Manual Public Domain eBooks
 - Marlin Model 55 Owners Manual eBook Subscription Services
 - Marlin Model 55 Owners Manual Budget-Friendly Options
- 6. Navigating Marlin Model 55 Owners Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Marlin Model 55 Owners Manual Compatibility with Devices
 - Marlin Model 55 Owners Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Marlin Model 55 Owners Manual
 - Highlighting and Note-Taking Marlin Model 55 Owners Manual
 - Interactive Elements Marlin Model 55 Owners Manual
- 8. Staying Engaged with Marlin Model 55 Owners Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Marlin Model 55 Owners Manual
- 9. Balancing eBooks and Physical Books Marlin Model 55 Owners Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Marlin Model 55 Owners Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Marlin Model 55 Owners Manual
 - Setting Reading Goals Marlin Model 55 Owners Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Marlin Model 55 Owners Manual
 - Fact-Checking eBook Content of Marlin Model 55 Owners Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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web jan 1 2019 candidates should note that the cii co uk examination is based on the syllabus rather than on any particular tuition material of course the tuition material will provide the vast majority of the information required to perform well in the examination but the cii recommends that students consult other reference materials to supplement

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web cii question packs available for units r01 r05 online question packs each contain 300 questions providing comprehensive self testing of the unit syllabus cii question packs 2 delivered online via revisionmate question packs offer candidates a range of benefits

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web the questions employed in examination papers are all deemed central to the syllabus and of an appropriate level for candidates in the case of essay or case study questions candidates are expected to apply knowledge from across different areas of the syllabus not simply regurgitate material from the text