



The pumps are regulated to a smaller pump angle, which reduces the hydr. flow until the engine reaches its rated speed again.

Above 300 bar, the pumps are returned by the pressure cut off (23.3 and 23.4) (at 310 bar) until the minimum pump angle is reached, keeping the flow, which runs through the primary pressure relief valve to a minimum.

## 2.2 The Swing Pump 10

The swing pump is an adjustable axial piston pump in swash plate design.

It is also driven via the distributor gear and contains the integrated replenishing pump 11.

The swing pump 10 operates in a closed circuit and is only moved right or left when the swing motor is used. Otherwise it remains in neutral position.

The hydraulic flow of the replenishing pump 11 supplies the closed swing gear circuit and the swing pump via the torque control 15.

The torque control assures a constant torque until the maximum swing speed is reached, without actuating the high pressure relief valves, which are integrated in the swing pump, preventing unnecessary overheating of the oil.

When the swing motor 190 is actuated, the directional valves 191 and 192, which are integrated in the motor, allow the oil to flow from the low pressure side to the tank.

This allows more replenishing oil to flow into the closed circuit, which improves cooling of the swing gear circuit.

## 3. Control valve block 100 / 116 and pressure relief valves, see fig. 6 / 7

### 3.1 The control valve block 100 is a control unit of eight independently controlled spool valves combined in a compact housing.

For the outrigger support, a control valve block 116 with an independently controllable spool valve 117 has been installed.

The oil from two variable displacement pumps flows directly to the pressure connections on the control valve block.

- The oil from pump P1 supplies the right pressure connection of the control valve block 100 via the control valve block 116 and flows from there to the spool valves for stick cylinder and the travel motor / steering axle.

- The oil from pump P2 supplies the left pressure connection of control valve block 100 and flows from there to the spool valves for boom cylinder, bucket cylinder and travel motor / fixed axle.

- If all spool valves are in neutral position, oil flows from P1 or P2 via the appropriate spool valves directly to connection T and from there back to the tank 1.

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**Joacim Rocklöv**



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### **Table of Contents Libra Excavator Manual**

1. Understanding the eBook Libra Excavator Manual
  - The Rise of Digital Reading Libra Excavator Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Libra Excavator Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Libra Excavator Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Libra Excavator Manual
  - Personalized Recommendations
  - Libra Excavator Manual User Reviews and Ratings
  - Libra Excavator Manual and Bestseller Lists
5. Accessing Libra Excavator Manual Free and Paid eBooks

- Libra Excavator Manual Public Domain eBooks
- Libra Excavator Manual eBook Subscription Services
- Libra Excavator Manual Budget-Friendly Options
- 6. Navigating Libra Excavator Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Libra Excavator Manual Compatibility with Devices
  - Libra Excavator Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Libra Excavator Manual
  - Highlighting and Note-Taking Libra Excavator Manual
  - Interactive Elements Libra Excavator Manual
- 8. Staying Engaged with Libra Excavator Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Libra Excavator Manual
- 9. Balancing eBooks and Physical Books Libra Excavator Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Libra Excavator Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Libra Excavator Manual
  - Setting Reading Goals Libra Excavator Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Libra Excavator Manual
  - Fact-Checking eBook Content of Libra Excavator Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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