

# TECH TIP

## service parts

### HOLLEY STANDARD MAIN JETS

Holley Main Jets are threaded for ease of installation and replacement. To order, use the basic part number 122- followed by a suffix "Jet Number." Example: 122-85 will have an approximate restriction size of .100" diameter.

Jet No.	Drill Size	Jet No.	Drill Size	Jet No.	Drill Size	Jet No.	Drill Size	Jet No.	Drill Size	Jet No.	Drill Size
40	.040	51	.050	61	.060	71	.070	81	.080	91	.100
41	.041	52	.052	62	.061	72	.079	82	.093	92	.105
42	.042	53	.052	63	.062	73	.079	83	.094	93	.105
43	.043	54	.053	64	.064	74	.081	84	.099	94	.108
44	.044	55	.054	65	.065	75	.082	85	.100	95	.118
45	.045	56	.055	66	.066	76	.084	86	.101	96	.118
47	.047	57	.056	67	.068	77	.086	87	.103	97	.125
48	.048	58	.057	68	.069	78	.089	88	.104	98	.125
49	.048	59	.058	69	.070	79	.091	89	.104	99	.125
50	.049	60	.060	70	.073	80	.093	90	.104	100	.128

# Holley Jet Size Guide

**O García**



## Holley Jet Size Guide:

*Fooorrd V8 Performance Guide* William Carroll, 1972 For all Ford V8 owners and restorers a complete handbook with hard to find specifications of all engines up to 1972 including the OHC Indy engines There s adjustments and fine tuning data of every engine from 221 to 462 CID plus a massive list of the original factory part numbers for heavy duty and High Per parts With important details of engine assembly and ignition carburetion modifications for premium performance Switch and Swap of heavy duty parts from one size engine to another is clearly explained This is the best ever low bucks handbook to upgrade horsepower and durability of the best of the early Ford V8 engines For good reason this book was known as The Stocker s Bible     Ford Windsor Small-Block Performance Isaac Martin, 1999 The 5 0 liter performance wave has propelled Ford s Windsor small block to the top of the performance heap Ford Windsor Small Block Performance is a comprehensive guide to the tips tricks and techniques of top Ford performance experts that will help Fords or Mustangs run harder and faster Engine building techniques are included for street machines drag racers tow vehicles for just about any Windsor equipped Ford Whether owners have a 289 302 5 0L or 351W 5 8L Ford Windsor Small Block Performance is the guide to performance success on or off the strip     *Collector's Originality Guide Corvette Sting Ray* James Mann, Mark Hughes, Tom Falconer,     Camaro Restoration Guide, 1967-1969 Jason Scott, 1997     Chevrolet V8 Performance Guide William Carroll, 1971 A complete list of the original factory issue parts for every 1955 1971 Chevrolet V8 engine including oil coolers high rise manifolds and special cams This fine book has been known as the Stocker s Bible for decades     *How To Build &&&& Power Tune Holley Carburettors* Des Hammill, 2013 The complete practical guide to choosing and specifying Holley carburettors for any suitable engine and for road or track performance Uniquely this book allows the identification of complete secondhand carburettors and individual components including all metering blocks so you can buy and build with confidence Easy to follow tuning instructions to ensure YOUR Holley carburettor delivers maximum performance     **Thunderbird Restoration Guide, 1958-1966** William Anton Wonder William Wonder, The ultimate guide to correctly restoring your T Bird to its original factory specs Detailed chapters cover engine chassis body sheet metal interior exterior colors trim electrical wheels and tires decals concours detailing and so much more Hundreds of photos aid in part identification and correct assembly to insure 100% authenticity     **The Chevrolet V8 Performance Guide** William Carroll, 1967     *Motor Car Economy Tuning Guide* Fred G. Freel, 1977     *Collector's Originality Guide Corvette 1968-1982* Tom Falconer,     *Engine Airflow HP1537* Harold Bettes, 2010-07-06 This informative fully illustrated handbook includes basic discussion on the science of engine airflow and relationships how flowbenches work testing individual engine components how to analyze the data calibration issues intake and exhaust tuning engine formulas and putting it all together for maximum performance     **Aircooled VW Engine Interchange Manual : The User's Guide to Original and Aftermarket Parts...** Keith Seume, 1996 Find out which parts will fit your engine and what theyll do for it with this valuable

guide to all engine ignition and carburetion parts for your classic VW engine Tuning recommendations on equipping engines for economy performance mild performance increases fast road or full race performance Includes stock part interchange specs and parts numbers and describes the wide range of aftermarket parts available Chevrolet Small Block Parts Interchange Manual - Revised Edition Ed Staffel,2019-08-15 If you re building a salvage yard stroker motor looking to make a numbers matching engine saving money on repurposing factory parts or simply looking to see which parts work together this book is a must have addition to your library This updated edition provides detailed interchange information on cranks rods pistons cylinder heads intake manifolds exhaust manifolds ignitions carburetors and more Casting and serial number identification guides are included to help you through the myriad of available parts in salvage yards at swap meets and on the internet Learn what parts can be combined to create various displacements which parts match well with others where factory parts are best and where the aftermarket is the better alternative Solid information on performance modifications is included where applicable The first and second generation of small block Chevy engines have been around for more than 60 years and a byproduct of the design s extremely long production run is that there is a confusing array of configurations that this engine family has seen Chevy expert Ed Staffel delivers this revised edition on everything you need to know about parts interchangeability for the small block Chevy Build your Chevy on a budget today **A Technician's Guide to Automotive Emissions Systems** Larry W. Carley,1994 A Technician s Guide to Automotive Emissions Systems is the premiere book in the new professional training series Delmar Publisher s Inspection and Maintenance Series is designed to keep busy technicians and inspectors up to date on the latest automotive repair technologies Author Larry Carley draws from his own experience to not only create a technician s guide that details the automotive systems most vital for I M 240 clean air laws but one that shows you how to test diagnose adjust and maintain those systems to meet the highest emission standards

**Popular Science** ,1985-06 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better **How to Super Tune and Modify Holley Carburetors** David Vizard,2013 Explains the science the function and most important the tuning expertise required to get your Holley carburetor to perform its best *Glenn's Ford/Lincoln/Mercury Tune-up and Repair Guide* Harold T. Glenn,1969 **Holley Carburetors** Mike Mavrigian,2016-01-15 During the muscle car wars of the 1960s Holley carburetors emerged as the carbs to have because of their easy to tune design abundance of parts and wide range of sizes The legendary Double Pumper the universal 600 cfm 1850 models the Dominator and now the Avenger have stood the test of time and are the leading carburetors in the high performance engine market To many enthusiasts the operation components and rebuilding procedures remain a mystery Yet many carburetors need to be rebuilt and properly set up for a particular engine package Veteran engine building expert and automotive author Mike Mavrigian guides you through each important stage of the

rebuilding process so you have the best operating carburetor for a particular engine and application In addition he explains carb identification as well as idle mid range and high speed circuit operation specialty tools and available parts You often need to replace gaskets worn parts and jets for the prevailing weather altitude conditions or a different engine setup Mavrigian details how to select parts then disassemble assemble and calibrate all of the major Holley carburetors In an easy to follow step by step format he shows you each critical stage for cleaning sensitive components and installing parts including idle screws idle air jets primary secondary main jets accelerator pumps emulsion tubes and float bowls He also includes the techniques for getting all of the details right so you have a smooth running engine Holley carburetor owners need a rebuilding guide for understanding disassembling selecting parts and reassembling their carbs so the carb then delivers exceptional acceleration quick response and superior fuel economy With Holley Carburetors How to Rebuild you can get the carb set up and performing at its best And if desired you can move to advanced levels of tuning and modifying these carbs If you re looking for the one complete book that helps you quickly and expertly rebuild your Holley and get back on the road this book is a vital addition to your performance library **Chilton Book Company Repair & Tune-up Guide, Chevrolet Mid-size 1964-88** ,1988 [Chevy Big-Block Engine Parts Interchange](#) John Baechtℓ,2014-04-10 The venerable Chevy big block engines have proven themselves for more than half a century as the power plant of choice for incredible performance on the street and strip They were innovators and dominators of the muscle car wars of the 1960s and featured a versatile design architecture that made them perfect for both cars and trucks alike Throughout their impressive production run the Chevy big block engines underwent many generations of updates and improvements Understanding which parts are compatible and work best for your specific project is fundamental to a successful and satisfying Chevy big block engine build In Chevy Big Block Engine Parts Interchange hundreds of factory part numbers RPOs and detailed color photos covering all generations of the Chevy big block engine are included Every component is detailed from crankshafts and rods to cylinder heads and intakes You ll learn what works what doesn t and how to swap components among different engine displacements and generations This handy and informative reference manual lets you create entirely unique Chevy big block engines with strokes bores and power outputs never seen in factory configurations Also included is real world expert guidance on aftermarket performance parts and even turnkey crate motors It s a comprehensive guide for your period correct restoration or performance build John Baechtℓ brings his accumulated knowledge and experience of more than 34 years of high performance engine and vehicle testing to this book He details Chevy big block engines and their various components like never before with definitive answers to tough interchange questions and clear instructions for tracking down rare parts You will constantly reference the Chevy Big Block Parts Interchange on excursions to scrap yards and swap meets and certainly while building your own Chevy big block engine

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