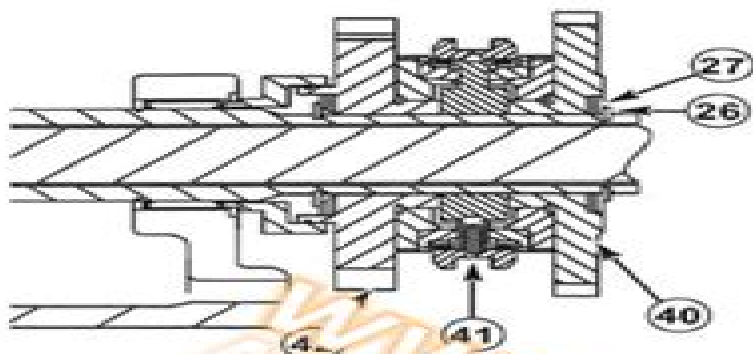
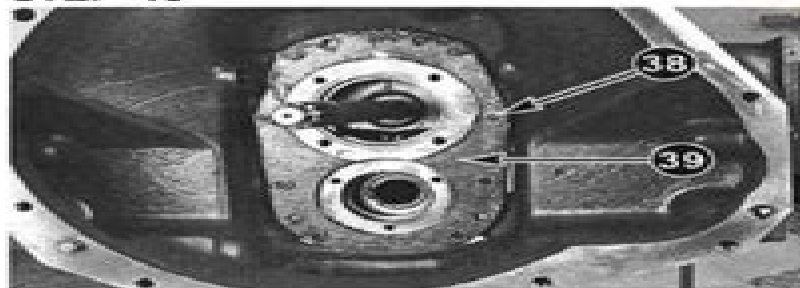


STEP 12



Push reverse driven gear (4) forward/reverse synchronizer (41) and forward gear (42) towards the rear of the countershaft. Use the clearance between retaining ring (26) and the washer (27), this must be between 0.05 and 1.6 mm. Replace thrust washer (27) to obtain the correct clearance.

STEP 13



Fully install the powershift clutch assembly (39) and remove alignment studs. Apply Loctite 271 to the threads of retaining bolts (38), install and tighten the bolts to a torque of 47 to 53 Nm.

STEP 14



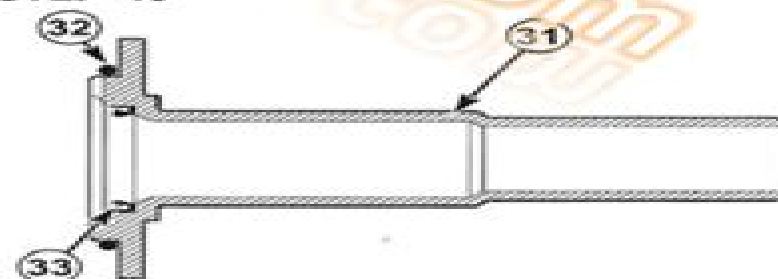
Install oil seal (35) into PTO drive shaft (34). Make sure the lip of oil seal (35) is towards the transmission side of the shaft and against the shoulder, as shown. If it is necessary to replace bearing (37), use a hydraulic press and install bearing (37) onto PTO drive shaft (34). Install snap ring (36).

STEP 15



Install PTO drive shaft (34).

STEP 16



Install oil seal (33) into the clutch release bearing carrier (31). Make sure the lip of oil seal (33) is towards the transmission side of the carrier and against the shoulder, as shown. Install a new o-ring (32) onto clutch release bearing carrier (31).

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