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## 6200 SERIES TRACTORS



### Splitting the tractor - Front frame / engine

#### 36. Completely remove the attachment bolts.

Separate the assemblies (Fig. 6 - 7).

##### Remark

- If the tractor is equipped with a front Power Take Off, its drive shaft is integral with the engine pulley, when the frame moves.

##### Safety point

- The tractor may be equipped with a belly weights (110 Kg) housed in the frame. In this case and to avoid a possible tipping over of the assembly to be uncoupled, sling the front of the frame to restore the balance (Fig. 7).

#### Coupling

#### 37. Make two guide studs "G" (Fig. 5) and fix them diametrically opposite on the front frame.

#### 38. Assemble the frame with the engine, following the same safety procedures as those applied during uncoupling (Fig. 7).

- Tighten the bolts to the torque shown (Fig. 6):

- bolt (1) : 240 - 320 Nm
- bolt (2) : 540 - 640 Nm
- bolt (3) : 670 - 900 Nm

#### Final operations

#### 40. Couple the tractor parts. Reverse the uncoupling sequence and refer to the special points given below.

##### Special points

- In the final phase, start the engine. Check the proper functioning of the electric components and check also for the oil tightness of:

- hydraulic seals and hoses
- hoses

##### Suspended front axles

- Operate the front axle several times up and down to check its proper operation and detect any possible leaks.

##### Fixed or suspended front axles

#### 41. Carry out a road test.

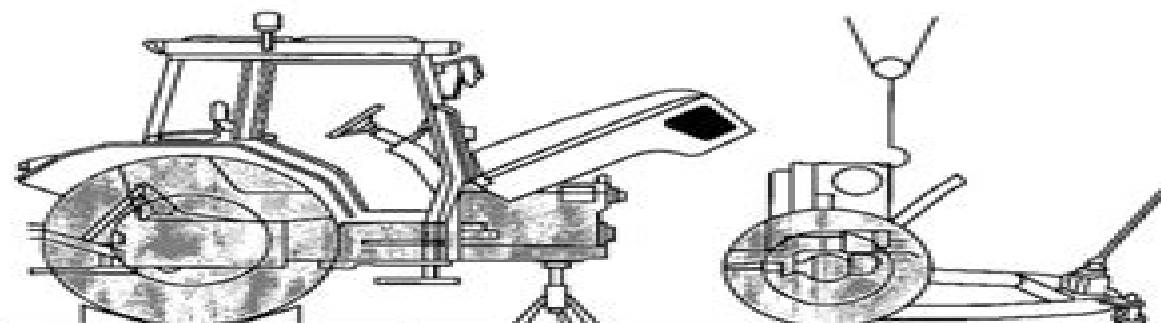


Fig. 7

# Massey 6280 Service Manual

**Puja Mehta**



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