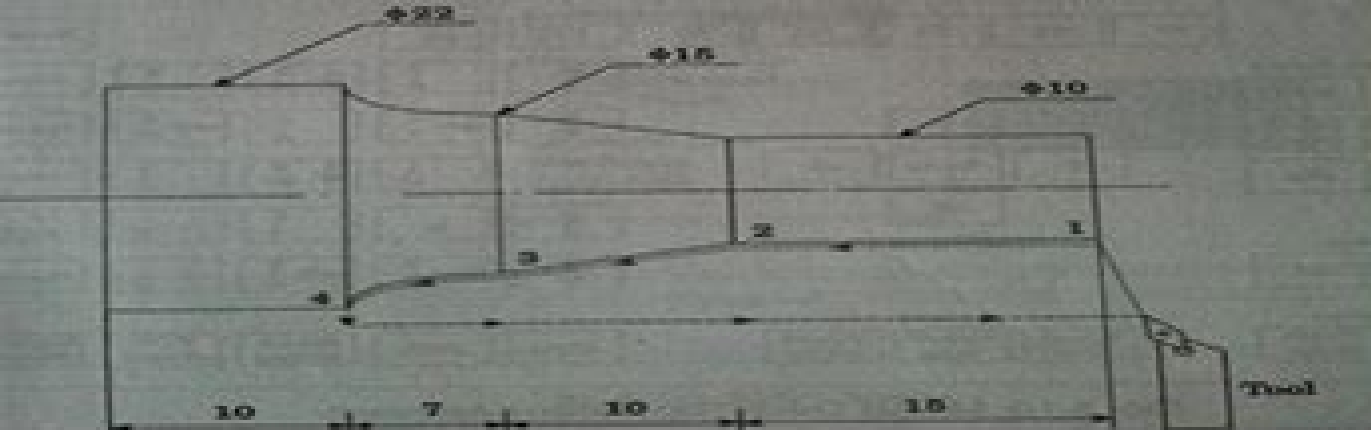




O000	Programmer number
BILLET X23 Z45	Billet size
N10 G21 G98	Feed & depth of cut in MKS units
N20 G28 U0 W0	Tool post home position
N30 M06 T0202	Tool number
N40 M03 S1200	Speed of the spindle
N50 G00 X23 Z2	Rapid feed to start position
N60 G71 U0.25 R1	Multi turning operation, 0.25 depth of cut, 1 mm tool retraction, 0.1 mm finishing allowance, 60 mm/min feed, from line N60 to N130
N70 G71 P80 Q120 U0.1 W0 F60	
N80 G01 X10	Linear motion of the tool
N90 G01 X10 Z-15	
N100 G01 X15 Z-25	
N110 G03 X22 Z-32 R7	Counter clockwise arc X22
N120 G01 X22 Z-42	
N130 G70 P60 Q120	Finishing cycle
N140 G28 U0 W0	Home position for the tool post
N150 M05	Spindle stop
N160 M30	END OF THE PROGRAMME

Example for Drilling

Lathe Machine Experiment Manual

Padhraic Smyth



Lathe Machine Experiment Manual:

Lathe Machine Experiment Manual Book Review: Unveiling the Magic of Language

In an electronic digital era where connections and knowledge reign supreme, the enchanting power of language has become more apparent than ever. Its capability to stir emotions, provoke thought, and instigate transformation is actually remarkable. This extraordinary book, aptly titled "**Lathe Machine Experiment Manual**," compiled by a very acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound effect on our existence. Throughout this critique, we shall delve into the book's central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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