Inside this manual:

- Routine maintenance
- Tune-up procedures
- Engine repair
- Cooling and heating
- Air conditioning
- Fuel and exhaust
- Emissions control
- Ignition
- Brakes
- Suspension and steering
- Electrical systems
- Wiring diagrams











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- Step-by-step procedures linked to hundreds of easy-to-follow photos and illustrations
- Complete troubleshooting section helps identify specific problems
- Written from hands-on experience based on a vehicle teardown using commonly available tools
- Haynes tips give valuable short cuts to make the job easier and eliminate the need for special tools
- Notes, Cautions and Warnings for the home mechanic
- Colour spark plug diagnosis
- Easy to use index





Models covered by this manual:

Holden Astra Hatchback, Sedan & Wagon and Zafira MPV models with petrol engines, including special/limited editions. 1.8L and 2.2L petrol engines. 1998 thru 2005

Does NOT cover bi-fuel models, 1.6L "Twinport" or 2.0L turbo engines, Coupe or Convertible. Does NOT cover AH series introduced Sept. 2004.



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