

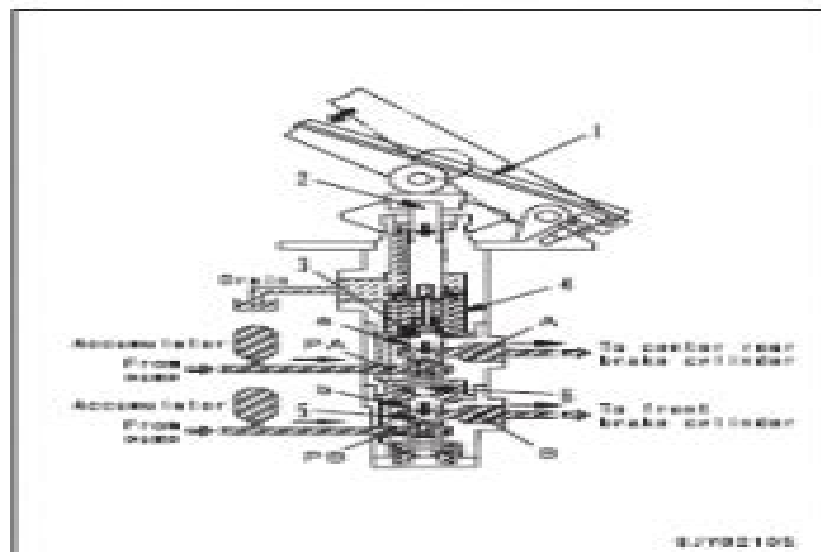
Operation

Upper portion

- When brake pedal (1) is depressed, the operating force is transmitted to spool (3) through rod (2) and spring (4). When spool (3) goes down, drain port a is closed, and the oil from the pump and accumulator flows from port (PA) to port (A), and actuates the center brake cylinder.

Lower portion

- When brake pedal (1) is depressed, the operating force is transmitted to spool (3) through rod (2) and spring (4). When spool (3) goes down, spool (5) is also pushed down by plunger (6). When this happens, drain port (b) is closed, and the oil from the pump and accumulator flows from port (PB) to port (B) and actuates the front brake cylinders.

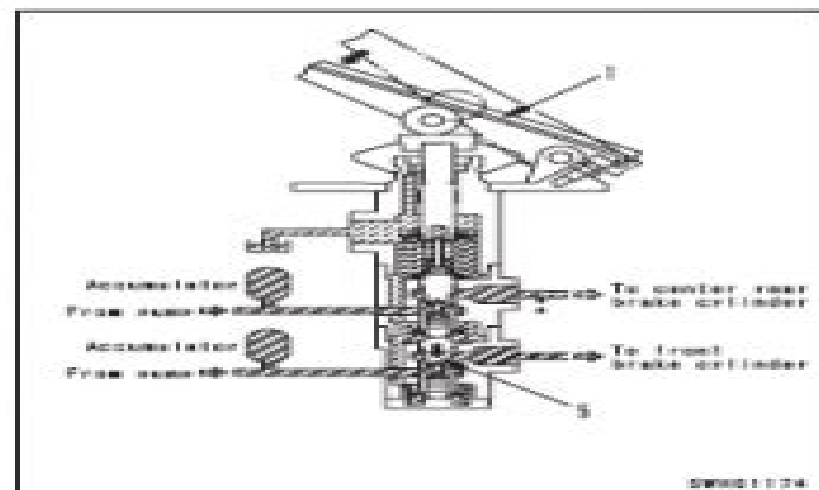


Applying brake when upper valve fails

- Even if there is leakage of oil in the upper piping, spool (5) is moved down mechanically when pedal (1) is depressed, and the lower portion is actuated normally. The upper portion brake is not actuated.

Applying brake when lower valve fails

- Even if there is leakage of oil in the lower piping, the upper portion is actuated normally.



When actuation is balanced

Upper portion

- When oil fills the center brake cylinders and the pressure between port (PA) and port (A) becomes high, the oil entering port (H) from orifice (e) of spool (3) pushes against spring (4). It pushes up spool (3) and shuts off the circuit between port (PA) and port (A). When this happens, drain port (a) stays closed, so the oil entering the brake cylinder is held and the brake remains applied.

Komatsu Hm400 2 Dump Truck Service Shop Repair Manual

Caterpillar Inc



Komatsu Hm400 2 Dump Truck Service Shop Repair Manual:

Organizational, Direct Support, and General Support Maintenance Manual (including Repair Parts and Special Tools List) ,1989 **Komatsu HD1200M-1 Dump Truck** Komatsu,1984 *Manuals Combined: U.S. Army*
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