PROCESS SAFETY FUNDAMENTALS



We respect hazards

- We improve our understanding of process safety hazards at our location and our roles in controlling there.
- We are vigilant about the potential impacts of uncontrolled process safety hazards.
- We structure process, safety havands before starting a task.
- We bring forward process safety hazards to be included in activity risk assassments.



We apply procedures

- We use operating and maintenance precedures, even if we are familiar with the task.
- We discuss the key steps within a critical procedure before starting it.
- We pause before key steps and check readiness to progress.
- We step, inform supervision and avoid worksrounds if procedures are missing, unclear, unsafe, or carried be followed.
- We take time to become familiar with, and practice, emergency procedures.



We sustain barriers

- We discuss the purpose of humbware and human barriers at our location.
- We evaluate how our tasks could impact process safety barriers.
- We speak up when barriers don't helt adequate.
- We perform our roles in maintaining barrier health and alert supervision to our concerns.
- We use an approval process for operations with degraded barriers.



We stay within operating limits

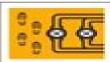
- We discuss and use the approved operating limits for our location.
- We escalate where we cannot work within operating limits.
- We alert supervision if an alarm response action is unclear at the time to respond is madequate.
- We sitnain formal approval before changing spensing limits.
- We confirm that potential for overpressure from temporary pressure courses has been addressed.



We maintain safe isolation

- We use rapidation plans for the specific task, based on upto-date information.
- . We raise isolation concerns before the task starts and
- challenge when initiation plans cannot be executed.

 We check for resolved presistant or process material liesters throughput or process material.
- We receive the integrity of subations regularly and stop to receivers when change could affect an isolation integrity.
- We confirm look rightness before, sturing, and after rematating equipment.



We walk the line

- We use up to date documentation le.g., Paping and Instrumentation Diagramsi that socurately reflect installed systems and equipment.
- this physically confirm the system is ready for the intended activity is g, valve positions, line up of relief devices, etc.
- We alert supervision to identified documentation and readings incurs before operation.



We control ignition sources

- Wile identify, etiminate, or control the full range of gotenhal sprittin sources during beak risk sourcements and during ob preparation and executions.
- We minimize and challenge ignition sources even in "non-hazardous" areas.
- We eliminate ignition sources during breaking containment and start-up and shutdown operations.



We recognise change

- We took for and speak up about charge.
- We discuss changes and moles others to identify the need for management of change SHOCS.
- the review the MOC process for quistance on what triggers an MOC.
- Bit discuss and seek advice on change that occurs gradually over time.



We stop if the unexpected occurs

- We discuss the work plan and what signals would leltus it is proceeding as expected.
- We payde and ask questions when signals and conditions are not as expected.
- We stop and alert supervision if the activity is not proceeding as expected.



We watch for weak signals

- We proactively look for indicators or signals that suggest future problems.
- We speak up about potential lauves even if we are not sure they are important.
- the personnelly explore the causes of changing indicators of unusual physicisms.

For more information on Process Safety Fundamentals, please visit www.iogp.org/PSF

Fundamentals Of Process Safety

Robert R. Redfield

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