#### Introduction to the Ford Mondeo

Introduced in March 1993, the Ford Mondeo models are available in four-door Saloon, five-door Hatchback and five-door Estate configurations. All feature a high standard of equipment, with driver/passenger safety in accidents being a particularly high design priority: all models are fitted with features such as side impact bars in all doors, "anti-submarine" seats combined with "seat.

belt grabbers" and pre-tensioners, and an airbag fitted to the steering wheel. Wehicle security is enhanced, with an in-built alarm system and engine immobiliser being fitted as standard, as well as double-locking doors with shielded locks, and security-coded audio equipment.

The four-cylinder petrol engine is a new design, available in 1.6, 1.8 and 2.0 litre



Ford Mondeo 2.0 Ghia Saloon



Ford Mondeo 1.8 GLX Estate

capacities. It is controlled by a sophisticated engine management system, which combines multi-point sequential fuel injection and distributoriess ignition systems with evaporative emissions correol, exhaust gas recirculation and a three-way regulated catalytic converter (with a pulse-air system for rapid warm-up) to ensure that the vehicle complies with the most stringent of the emissions control standards currently in force, and yet provides the levels of performance and fuel economy expected.

The transversely-mounted engine drives the front roadwheels through either a fivespeed manual transmission with a cableoperated clutch, or through an electronicallycontrolled four-speed automatic transmission.

The fully-independent suspension is by MacPherson strut on all four roadwheels, located by transverse lower arms at the front, and by transverse and trailing arms at the rear; anti-roil bars are fitted at front and rear. The Estate rear suspension is of a different design, to give maximum loadspace inside the vehicle, with self-levelling suspension units available as an option. On some models, the suspension is electronically-controlled through the Adaptive Damping System.

The steering is power-assisted, the pump being belt-driven from the engine, and the rack-and-pinion steering gear mounted belind the engine.

The vacuum servo-assisted brakes are disc at the front, with drums at the sear on most models: disc rear brakes and an electronically-controlled Anti-lock Braking System (ABS) are available on some models, with a Traction Control System (TCS) available as a further option where ABS is fitted.

# Acknowledgements

Thanks are due to Champion Spark Plug, who supplied the illustrations showing spark plug conditions. Certain other illustrations are the copyright of the Ford Motor Company, and are used with their permission. Thanks are also due to Sykes-Pickavant Limited, who provided some of the workshop tools, and to all those people at Sparkford who helped in the production of this manual.

# Project vehicles

The main project vehicle used in the preparation of this manual, and appearing in many of the photographic sequences, was a 1993-model Ford Mondeo 2.0 Si Hatchback. Additional work was carried out and photographed on a 1993-model 2.0 Si Salcon and a 1993-model 2.0 Ghia Estate (with automatic transmission).

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