

11. Connect instrument harness to engine harness. Tighten clamp.
12. Connect trim position sender brown/white wire as shown in Figure 7.
13. Connect fuel line. Check for leaks.
14. Connect throttle cable. Refer to "Attaching/Adjusting Throttle Cable".
15. Connect any grounding wires or accessories that may have been disconnected.
16. Connect battery cables to battery.

IMPORTANT: If stern drive unit was removed, refer to step 14 in "Alignment".

a - Terminal Block
b - Brown/White Wires
Figure 7. Sender Connection



ALIGNMENT

BEARING SUPPORT INSTALLATION

The following procedure **MUST BE** used when installing bearing support on MCM-120R/140R Models:



- a - Bolt (2)
b - Flat Washer (2)
c - Spherical Washer (4) (Install with Rounded Side Toward Bearing Support)
d - Bearing Support
e - Nut (2)

Figure 1. Bearing Support Attaching Parts

1. Install bearing support, as shown in Figure 1. **DO NOT** tighten bolts.
2. Insert solid end of Alignment Tool (91-37797A3) thru bearing in gimbal housing and into input shaft splines. (Figure 2)
3. Tighten bearing support bolts until snug [5-10 lbs. ft. (7-13 N.m)]. Strike the head of both bolts with a ball peen hammer, then torque bolts to specifications.



a - Alignment Shaft

Figure 2. Alignment Tool Installed

IMPORTANT: Bearing support attaching bolts **MUST BE** struck with a hammer to properly seat spherical washers. If procedure is not followed, difficulty in installing stern drive unit may result and subsequent damage to bearings may occur from misalignment.

Mercury 140 Service Manual Oil

Wolfgang Guggemos

A red circular graphic with a gradient, appearing as a partial circle or a stylized 'C' shape, located to the right of the author's name.

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Operator's, Organizational, Direct Support, and General Support Maintenance Manual (including Repair Parts and Special Tools List) for Truck, Fire Fighting, 4x4, Model 1350 PKP/200 AFFF, NSN 4210-00-484-5729 ,1992 **The Democracy Owners' Manual** Jim Shultz,2002 The Democracy Owners Manual is a unique hands on guide for people who want to change public policy at the local state or national level A combination of policy and advocacy basics the book offers a clear presentation of the issues and debates activists are likely to encounter as well as a lucid example rich guide to effective strategies and actions *Organizational Maintenance Manual for Truck Tractor, 10-ton, 6x6, M123 (2320-395-1875), M123C (2320-294-9552), M123A1C (2320-226-6081), M123E2 (2320-879-6177), and Truck, Cargo, 10-ton, 6x6, M125 (2320-219-7340).* ,1975 *Technical Manual* United States. War Department,1962 Haynes Ford Granada and Mercury Monarch Owners Workshop Manual, '75-'80 Larry Warren,John Harold Haynes,1983-02-06 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index **Outboard Motor Service Manual** Intertec Publishing,1987 Detailed tips on periodic servicing troubleshooting general maintenance and repair are explicitly outlined in this manual Repair is easy with the specifications and step by step repair procedures included for hundreds of models Volume II covers models with 30hp and above **Ford Tempo & Mercury Topaz Owners Workshop Manual** Mike Stubblefield,John Harold Haynes,1987 **Operator, Organizational, DS, GS, and Depot Maintenance Manual** ,1990 , **Operator's, Organizational, Direct Support, General Support, and Depot Maintenance Manual (including Repair Parts Information and Supplemental Maintenance and Repair Parts Instructions) for Loader, Scoop Type, DED, 4 X 4, Articulated Frame Steer, 4 1/2 to 5 Cubic Yard (CCE), Clark Model 175 B, Type I with 4 1/2 Cu. Yd. Bucket, NSN 3805-00-602-5006, Clark Model 175, Type II with 5 Cu. Yd. General Purpose Bucket, NSN 3805-00-602-5013** ,1981 **Operator's, Unit, Intermediate (DS), and Intermediate (GS) Maintenance Manual for Engine, Diesel, Cummins Model NTA-855-L4, NSN 2815-01-216-0939** ,1991 TM 5-4210-230-14p Delene Kvasnicka, TM 5 4210 230 14p *AC Maintenance & Repair Manual for Outboard Motors* Jean Luc Pallas,2013-08-10 The aim of this book with its detailed step by step colour photographs and diagrams is to enable every owner to fix their outboard motor with ease Troubleshooting tables help diagnose potential problems and there is advice on

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