

## II. Double Downdraft Carburetor for Models 220 a and 219

### A. General

Models 220 a and 219 have a Solex double downdraft carburetor Type 32 (AAFD). To all intents and purposes the double downdraft carburetor combines two separate carburetors in one. Thus, Fig. 2 has two 50 mm diameter venturi passages each with its own choke carburation system and idle system. The venturiing system, and the choke mechanism, however, occupy both halves of the carburetor together. The float chamber and the air intake occupy a central position (Fig. 2F-571).

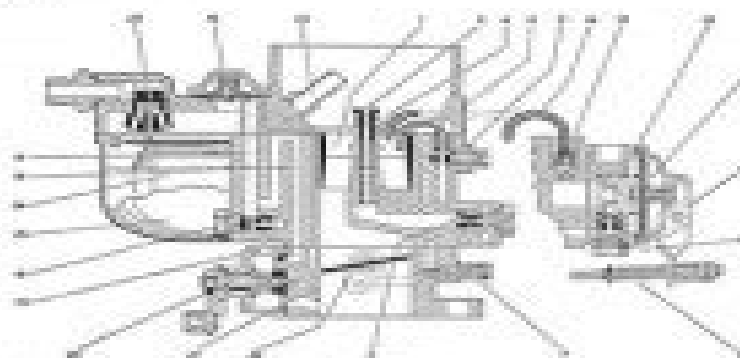


Fig. 2F-571

Solex Carburetor Type 32 (AAFD)

- |                               |                   |
|-------------------------------|-------------------|
| 1 Jet (main)                  | 16 Venturi cone   |
| 2 Jet (main) with venturi jet | 17 Venturi cone   |
| 3 Jet (main) jet              | 18 Jet (main) jet |
| 4 Jet (main) jet              | 19 Jet (main) jet |
| 5 Jet (main) jet              | 20 Jet (main) jet |
| 6 Jet (main) jet              | 21 Jet (main) jet |
| 7 Jet (main) jet              | 22 Jet (main) jet |
| 8 Jet (main) jet              | 23 Jet (main) jet |
| 9 Jet (main) jet              | 24 Jet (main) jet |
| 10 Jet (main) jet             |                   |
| 11 Jet (main) jet             |                   |
| 12 Jet (main) jet             |                   |
| 13 Jet (main) jet             |                   |
| 14 Jet (main) jet             |                   |
| 15 Jet (main) jet             |                   |

Note: a) Fig. 2F-571 shows the 1<sup>st</sup> version carburetor without grey cast-iron flange as the throttle valve system. The 2<sup>nd</sup> version carburetor with grey cast-iron flange has been installed in Model 220 a as a standard part as from Engine End No. 400002.

b) The new version of the carburetor for Model 219 installed as a standard part as from Engine End No. 104000479 and 114000084 (as from Solex Carburetor No. 2 998 000) has idle jet jets instead of the idle jet jets shown above (for details see Section F).

2F-571

# Mercedes Benz Service Manual 220se

**Arthur James Wells**



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