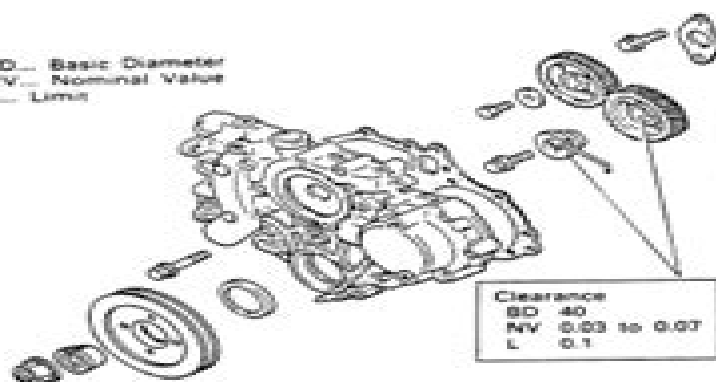


(2) Inspection

<DR>

Clearance
No. 1 and 2 journals
BD 54.5
NV 0.04 to 0.09
L 0.15
No. 3 journal
BD 53
NV 0.04 to 0.09
L 0.15

BD... Basic Diameter
NV... Nominal Value
L... Limit



Clearance
BD 40
NV 0.03 to 0.07
L 0.1

Item	NV	L	Remarks
Cam height (Difference between cam major axis and base circle diameter)	6.85	6.36	Cam major axis 46.529 Base circle diameter 40.080
Bend	0.02 or less	0.05	

814128

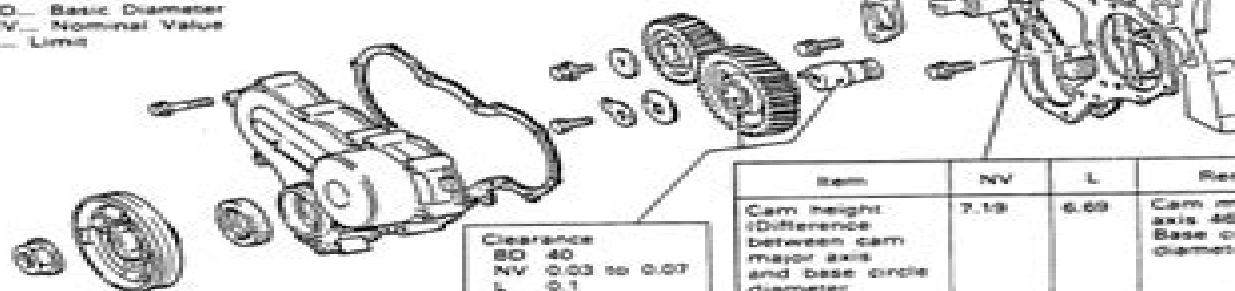
<DR>

Clearance
BD 22
NV 0.02 to 0.06
L 0.12

Clearance
No. 1 and 2 journal
BD 54.5
NV 0.04 to 0.09
L 0.15
No. 3 journal
BD 54
NV 0.04 to 0.09
L 0.15

No. 4 journal <6DR5>
BD 53
NV 0.04 to 0.09
L 0.15

BD... Basic Diameter
NV... Nominal Value
L... Limit



Clearance
BD 40
NV 0.03 to 0.07
L 0.1

Item	NV	L	Remarks
Cam height (Difference between cam major axis and base circle diameter)	7.19	6.69	Cam major axis 46.815 Base circle diameter 39.426
Bend	0.02 or less	0.05	

814138

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Table of Contents Mitsubishi Fuso 4d30 Engine Manual

1. Understanding the eBook Mitsubishi Fuso 4d30 Engine Manual
 - The Rise of Digital Reading Mitsubishi Fuso 4d30 Engine Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Mitsubishi Fuso 4d30 Engine Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mitsubishi Fuso 4d30 Engine Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mitsubishi Fuso 4d30 Engine Manual
 - Personalized Recommendations
 - Mitsubishi Fuso 4d30 Engine Manual User Reviews and Ratings
 - Mitsubishi Fuso 4d30 Engine Manual and Bestseller Lists
5. Accessing Mitsubishi Fuso 4d30 Engine Manual Free and Paid eBooks
 - Mitsubishi Fuso 4d30 Engine Manual Public Domain eBooks
 - Mitsubishi Fuso 4d30 Engine Manual eBook Subscription Services
 - Mitsubishi Fuso 4d30 Engine Manual Budget-Friendly Options

6. Navigating Mitsubishi Fuso 4d30 Engine Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Mitsubishi Fuso 4d30 Engine Manual Compatibility with Devices
 - Mitsubishi Fuso 4d30 Engine Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mitsubishi Fuso 4d30 Engine Manual
 - Highlighting and Note-Taking Mitsubishi Fuso 4d30 Engine Manual
 - Interactive Elements Mitsubishi Fuso 4d30 Engine Manual
8. Staying Engaged with Mitsubishi Fuso 4d30 Engine Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mitsubishi Fuso 4d30 Engine Manual
9. Balancing eBooks and Physical Books Mitsubishi Fuso 4d30 Engine Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mitsubishi Fuso 4d30 Engine Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Mitsubishi Fuso 4d30 Engine Manual
 - Setting Reading Goals Mitsubishi Fuso 4d30 Engine Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Mitsubishi Fuso 4d30 Engine Manual
 - Fact-Checking eBook Content of Mitsubishi Fuso 4d30 Engine Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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