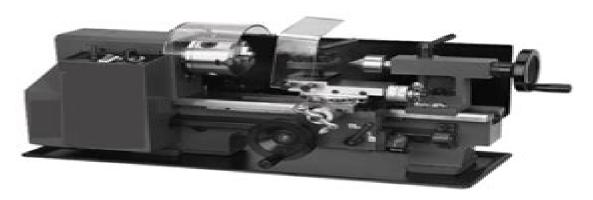


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examination of fifteen numerically controlled lathe programming systems was conducted to characterize them qualitatively and quantitatively The report presents a description of each of the fifteen voluntary participants systems The report describes the non technical characteristics of each system the business and operational characteristics such as hardware and software sources and costs documentation training vendor support and maintenance tabulates the capabilities of the languages for description of the geometrical configurations of the part being programmed and the variety of the geometrical formats accepted by each system as manuscript statements discusses the use of macros to simplify the writing of programs to perform the common operations of all lathe work automatic roughing finishing along a profile threading grooving and necking drilling boring reaming and tapping presents a brief discussion of the distinguishing characteristics of each system describes the preparation of ten test parts for use in demonstrating the capabilities of the fifteen systems describes the capabilities demonstrated by the fifteen systems to program the ten test parts the amount of time required to write the program and to debug it it shows the success in processing and postprocessing the program and the verification of the output Sourcebook I--small Systems Software and Services Sourcebook Ruth K. Koolish, 1983 American Woodworker, 1996 American Woodworker magazine A New Track Media publication has been the premier publication for woodworkers all across America for 25 years We are committed to providing woodworkers like you with the most accurate and up to date plans and information including new ideas product and tool reviews workshop tips and much much more

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