



**Replacing the Crankshaft Pulley**

From engine No. 80348536 S.C. models and on T.C. models the crankshaft and pulley arrangement is as shown in Fig. 54a.

Prior to the above number the arrangement is as shown in Fig. 2 and must be refitted unless a new crankshaft is to be used, in which case the later arrangement should be fitted.

**NOTE:** Before removing the crankshaft pulley note the position of the ignition timing mark on the ring gear carrier in relation to the keyway in the pulley.

Unscrew the six retaining bolts (27) and remove the pulley (28), clamp plate (29), threaded washers (30) and steel bushes (31).

When re-assembling the pulley, which is the reverse of the above instructions, coat the threads of the retaining bolts with "Loctite".

Fit the assembly to the crankshaft engaging the pulley keyway with the Woodruff key (32) in the crankshaft. Coat the threads of the crankshaft nut (33) with "Loctite" and the central surface of the nut with a lithium based grease, e.g. Shell Alvania "A" or approved equivalent.

**Checkmate Drive Gear Endlash (Fig. 54c)**

To determine the amount of packing required under the pulley to produce 0.005" to 0.007" (0.127 mm.) endlash on the drive gear and thus, adopt the following procedure:

1. Accurately measure the thickness of a plain washer, having an internal diameter of 1-1/2 (38.1 mm.) and place it over the distributor gear drive shaft.
2. Insert and lower the drive shaft assembly into the bush (34) over the gear and plain washer and run the top of the bush. This may be done by hand or with a screwdriver.

# Mini 1300 Workshop Manual

**J Ma**



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## **Table of Contents Mini 1300 Workshop Manual**

1. Understanding the eBook Mini 1300 Workshop Manual
  - The Rise of Digital Reading Mini 1300 Workshop Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Mini 1300 Workshop Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in a Mini 1300 Workshop Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Mini 1300 Workshop Manual
  - Personalized Recommendations
  - Mini 1300 Workshop Manual User Reviews and Ratings
  - Mini 1300 Workshop Manual and Bestseller Lists
5. Accessing Mini 1300 Workshop Manual Free and Paid eBooks
  - Mini 1300 Workshop Manual Public Domain eBooks
  - Mini 1300 Workshop Manual eBook Subscription Services
  - Mini 1300 Workshop Manual Budget-Friendly Options

6. Navigating Mini 1300 Workshop Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Mini 1300 Workshop Manual Compatibility with Devices
  - Mini 1300 Workshop Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Mini 1300 Workshop Manual
  - Highlighting and Note-Taking Mini 1300 Workshop Manual
  - Interactive Elements Mini 1300 Workshop Manual
8. Staying Engaged with Mini 1300 Workshop Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Mini 1300 Workshop Manual
9. Balancing eBooks and Physical Books Mini 1300 Workshop Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Mini 1300 Workshop Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Mini 1300 Workshop Manual
  - Setting Reading Goals Mini 1300 Workshop Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Mini 1300 Workshop Manual
  - Fact-Checking eBook Content of Mini 1300 Workshop Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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