

Official

HONDA

SHOP MANUAL

XR200R



HONDA

An Official Honda Service Manual



ENGINE REMOVAL/INSTALLATION

ENGINE INSTALLATION

The installation sequence is essentially the reverse of removal.

Mount the engine to the frame.

Support the rear of the engine by inserting a 7 mm x 10 mm pin through the engine hanger bracket and engine.

Mount the top and front hanger arms and 8 mm pins. Withdraw the 7 mm pin and support the rear of the engine with two cables and 10 mm nuts. Tighten all nuts to the specified torque.

NOTE:

Check the engine oil level after installation.

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Fig. 1-21-21 (a) 200R

Fig. 1-21-21 (b) 200R
Fig. 1-21-21 (c) 200R

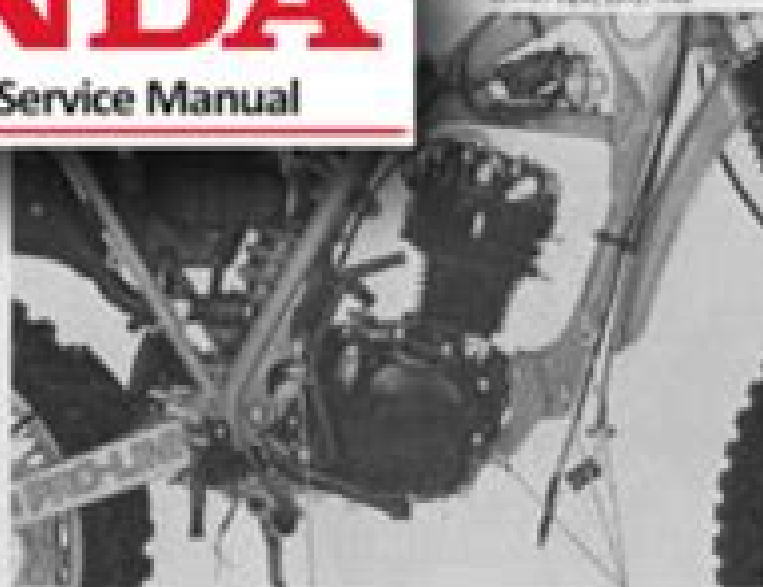


Fig. 1-21-21 (d) 200R
Fig. 1-21-21 (e) 200R
Fig. 1-21-21 (f) 200R

NOTE:

After installing the engine, perform the follow-
ing inspection and adjustments.

Engine oil level: Page 2-25.

Throttle cable free play: Page 2-16.

Clutch lever free play: Page 2-16.

Chain slack: Page 2-17.

Check the performance of the electrical system.

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Michael Seilmaier



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