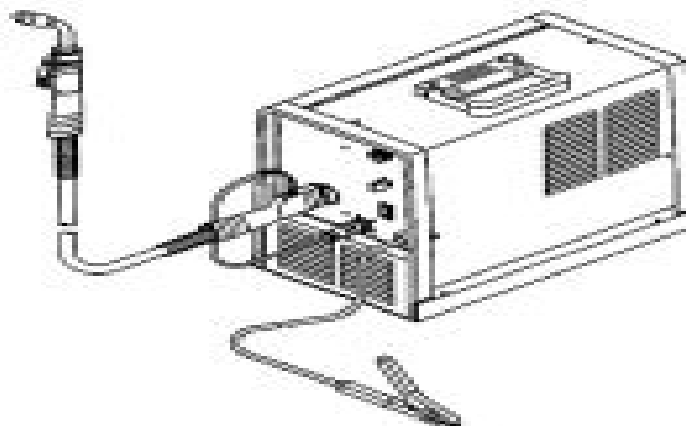


Miller.

February 1987 Form: OM-1309E
Effective With Serial No. KF848527

OWNER'S MANUAL



Millermatic® 130 And M-15 Gun 115 Volt Wire Welder

Rated Welding Output	Ampereage Range	Maximum Open-Circuit Voltage (DC)	Amperes Input at Rated Load Output 115 V, 60 Hz, Single-Phase	KVA	KW	Weight	Overall Dimensions
60 A @ 18 Volts DC, 20% Duty Cycle	50 - 100	50	20 (0.69)*	5 (0.69)*	2.7 (0.64)*	23 lb (10 kg)	Length: 17 in (432 mm) Width: 18 in (254 mm) Height: 15 1/2 in (394 mm)
Wire Type And Dia	Solid/ Stainless	Flux Cored/ Aluminum	Wire Feed Speed Range				
	.022 - .030 in (0.6 - 0.8 mm)	.030 - .036 in (0.8 - 0.9 mm)	200 - 216 IPM (7.2 - 18.2 m/min)				

* While idling

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RC Schank



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Welding Design & Fabrication ,1993 **DE/domestic Engineering** ,1983 Progressive Farmer ,1994 **Sport Aviation and the Experimenter** ,1994 *Sport Aviation* ,1996 **Rural Builder** ,1999 **Bowker's Complete Video Directory** ,1998 The Farm Welding Handbook Richard Finch, *Ultra Portable Power Supply/wire Feeder* Douglas M. Wheeler,1996 **Grainger** ,1996 Metals Abstracts ,1995 *Huebner's Machines Tool Specs: Machining centers through spark erosion machines* ,1980 *Weld Like a Pro* Jerry Uttrachi,2015-06-15 Welding is an art and skill that is essential for automotive fabrication repair and vehicle upgrades but it is also an important skill for countless household projects and industries Some books show merely basic welding techniques with steel and cast iron But this isn't your run of the mill introductory welding book In this revised edition of the previous title *Advanced Automotive Welding* Jerry Uttrachi past president of the American Welding Society does show you how to perform basic welding procedures with steel and cast iron But he also reveals advanced welding techniques and the use of aluminum titanium magnesium stainless steel and other specialty materials Projects and techniques in this book focus on automotive applications but can also be used for welding a bicycle frame welding a steel grill or repairing the frame for a garden bench TIG oxyacetylene arc and wire feed welding processes are covered but special coverage is provided for stick and MIG Welding butt and V joints is explained plus welding more complex joints including J and U joints is also shown Step by step instruction and exceptional detail give you the necessary information to tackle and complete complex welding jobs Popular automotive projects such as welding an electric fuel pump into an aluminum tank repairing chromemoly suspension arms and welding in floorpans are thoroughly covered And when it comes to repairing household items specific projects such as repairing and modifying the steel tubing on an exercise machine repairing a decorative bench and more are covered Rather than take a project to a shop you can now do the job at home Whether you're new to welding or a veteran welder looking to work with special materials or involved in a special project you will find indispensable information within the pages of this book Now you can confidently weld with steel cast iron aluminum anodized steel titanium magnesium and other specialty metals Machinery and Production Engineering ,1974 *Huebner's Machine Tool Specs: Machining centers through spark erosion machines* ,1980 *Volkswagen Sport Tuning for Street and Competition* Per Schroeder,1997 A comprehensive guide for buying and modifying a water cooled Volkswagen to get the best performance for autocrossing road racing or street legal fun Welding Journal ,1971 **Roads and Engineering Construction** ,1961 *Dinosaur Digs* Blake Edgar,1999 Countless fossilized remains of dinosaurs are buried throughout the U S and Canada and plenty of places invite you to act like an archaeologist and search for them Sift through the pages of *Dinosaur Digs* for information on joining a dinosaur dig and touring fossil sites background information and expert insight on paleontological science and speculation excavation techniques and more More than 250 full color images including specially commissioned maps and evocative illustrations are

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