



Fig. 1. View of the pump assembly.

- 1. Insert the pump cover into the right hand crankcase and make it level with the bottom of the crankcase.
- 2. Insert the pump cover into the left hand crankcase and make it level with the bottom of the crankcase.
- 3. Insert the pump cover into the right hand crankcase and make it level with the bottom of the crankcase.
- 4. Insert the pump cover into the left hand crankcase and make it level with the bottom of the crankcase.

RE ASSEMBLING

PREPARATION OF THE PUMP

After the pump has been disassembled, check the condition of the parts. If any parts are worn or damaged, they should be replaced. The pump should be assembled in the reverse order of disassembly. The pump should be tested before it is used.

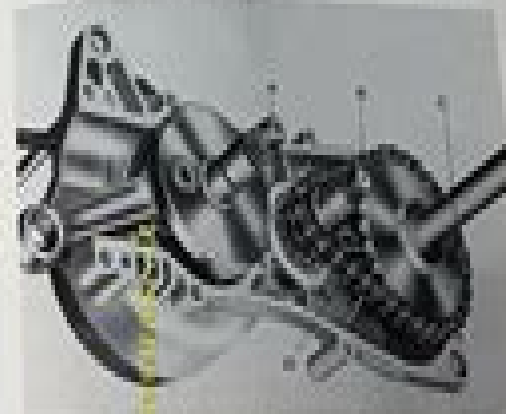


Fig. 2. View of the pump cover and crankcase.

- 1. Insert the crankcase into the right hand crankcase.
- 2. Insert the primary shaft into the pump cover with the cover and the pump cover (1) making sure that the pump is in the correct position relative to the pump body. The pump cover and the cover is not shown.
- 3. Insert the left crankcase into the right one, using as follows:
 - a) Make sure that the cover is clean and free from rust and that the pump is in position.
 - b) Tighten the cover with a screwdriver, which is to be turned towards the cover position below.
 - c) Press the two crankcases to hand and then join them together with light blows from a mallet or with a hammer to push them together.
 - d) Fit and tighten the cover spring screws.
 - e) Check that the crankcase, the primary shaft and the pump cover have perfectly free with no axial play no more than 0.2 mm.

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Ian Pickup



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Table of Contents Manual Garelli Katia

1. Understanding the eBook Manual Garelli Katia
 - The Rise of Digital Reading Manual Garelli Katia
 - Advantages of eBooks Over Traditional Books
2. Identifying Manual Garelli Katia
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Manual Garelli Katia
 - User-Friendly Interface
4. Exploring eBook Recommendations from Manual Garelli Katia
 - Personalized Recommendations
 - Manual Garelli Katia User Reviews and Ratings
 - Manual Garelli Katia and Bestseller Lists
5. Accessing Manual Garelli Katia Free and Paid eBooks

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- Manual Garelli Katia eBook Subscription Services
- Manual Garelli Katia Budget-Friendly Options
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 - ePub, PDF, MOBI, and More
 - Manual Garelli Katia Compatibility with Devices
 - Manual Garelli Katia Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Manual Garelli Katia
 - Highlighting and Note-Taking Manual Garelli Katia
 - Interactive Elements Manual Garelli Katia
- 8. Staying Engaged with Manual Garelli Katia
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Manual Garelli Katia
- 9. Balancing eBooks and Physical Books Manual Garelli Katia
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Manual Garelli Katia
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Manual Garelli Katia
 - Setting Reading Goals Manual Garelli Katia
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Manual Garelli Katia
 - Fact-Checking eBook Content of Manual Garelli Katia
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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