CÓMO SOLDAR COBRE

PASO	VISUALIZACION	PROCEDIMIENTO Y OBSERVACIONES
1. Medición		- Medir exactamente la longitud del tubo, ya que éste debe llegar hasta el fondo del casquillo de la conexión. - Medidas demasiado cortas o largas deterioran la calidad de la junta.
.2. Corte		- Cortar el tubo en ángulo recto y a la longitud medida - Puede emplearse un cortador de tubos de tipo disco, una sierra para metales, una rueda abrasiva o una sierra de banda portátil o estacionaria. - Evitar que el tubo se deforme al cortario.
3. Escariado y limpieza		- Escariar todos los diámetros interiores de los extremos del tubo cortado para eliminar las rebabas creadas durante el corte. Así se logra una superficie lisa para un mejor flujo. - Lijar suavementelos extremos del tubo y los casquillos de unión con papel abrasivo - El lijado excesivo producirá un encastre defectuoso de las piezas y una junta de mala calidad, por lo que debe evitarse.
4. Aplicación del fundente y ensamble		- El fundente elimina los residuos de óxido, facilita el flujo y evita que las superficies a soldar se oxiden durante el calentamiento. - Aplicar con pincel una capa delgada y uniforme del fundente al tubo y al casquillo. - No aplicar con los dedos ni utilizar grandes cantidades, ya que el fundente es corrosivo. - Ensamblar las piezas a soldar.
5. Calentamiento		- Comenzar a calentar con el soplete, desplazando la llama en dirección perpendicular al tubo, luego el casquillo y finalmente entre el tubo y el casquillo. - No sobrecalentar, ya que se puede quemar el fundente quitándole su eficacia. - Mantener el soplete en la base del casquillo y tocar la junta con la varilla de aporte. Si esta derrite, se ha logrado la temperatura adecuada; si no, se debe seguir calentando.
6. Aplicación de la varilla de aporte		- Una vez lograda la temperatura adecuada, comenzar a soldar. - No utilizar exceso de metal: la cantidad correcta equivale a la circunferencia del tubo. - El metal fundido fluye hacia la junta por acción capilar sin importar si el flujo es hacia arriba, hacia abajo u horizontal. - La acción capilar es más eficaz cuando el espacio entre las superficies a soldar oscila entre 0,002 y 0,005 pulgadas.
7. Enfriamiento y limpieza		- Dejar enfriar. - Limpiar el excedente del fundente con un paño limpio y terminar de enfriar con un paño húmedo.
8. Comprobación	YHERI	Comprobar la eficacia de la junta mediante métodos normalizados para el servicio propuesto.

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RS Peters

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Technical Manual United States. War Department, 1943 Manual do Agricultor Brazileiro ... segunda edição ... por C. A. Taunay, sendo collaborador na parte agronomica e botanica, L. Riedel. (Appendice.). Carlos Augusto TAUNAY, 1839 Moody's Manual of Railroads and Corporation Securities ,1906 Texas and Federal Employment Law Manual A Laboratory Manual of Home Economics I Abby Lillian Marlatt,1911 .2002 **Diccionario Manual** Enciclopédico Ilustrado de la Lengua Castellana... Saturnino Calleja y Fernandez,1919 Manual of the Administration of the Madras Presidency, in Illustration of the Records of Government & the Yearly Administration Reports Madras (India: Manual financiero y tributario para iglesias y ministros religiosos Paul E. Bellini, CPA, M.S., 2014-07-30 Presidency),1885 A complete an essential manual in Spanish for all pastors and religious leaders that would like to manage and run a church of God in order This manual will teach you all church s and pastor s legal and tax responsibilities Some of the topics are the following how to form a church church and politics how can a church lose their tax exempt status board responsibilities housing allowance and how to protect the church computer Un manual completo en como administrar una iglesia y como cumplir con todas las reglas gubernamentales de impuestos y legales Entre ellos como formar una iglesia como la iglesia puede perder su status de exemta como se determina los salarios de un pastor como formar el directorio de la iglesia como el pastor se puede eximir de impuestos y mucho mas Manual de las relaciones industriales y comerciales entre los Estados Unidos y la América Española ... Thomas Savage, 1889 Diccionario manual de immunidad y seroterapia para estudiantes y médicos prácticos S. Rubiano, M. Anfruns, 1914 Manual de fonética e fonologia da língua portuguesa Willis C. Fails, J. Halvor Clegg, 2021-10-21 Escrito inteiramente em portugu s o Manual de fon tica e fonologia da l ngua portuguesa uma obra que abrange todos os aspectos fon ticos e fonol gicos desse idioma inclusive as quest es de fon tica ac stica e auditiva fonot tica e tra os suprassegmentais que a maioria dos livros did ticos n o aborda Neste livro o estudante encontrar uma introdu o detalhada e exata mas acess vel fon tica e fonologia da l ngua portuguesa Inclui cap tulos introdut rios que contextualizam essas disciplinas no campo geral da lingu stica e salientam o papel dos sons e sua representa o na comunica o humana Principais caracter sticas Escrito por fonetistas qualificados e versados nas quest es atuais da ci ncia fon tica N o preciso i saber lingu stica pois o livro exp e todos os termos e conceitos lingu sticos necess rios Cada cap tulo conta com um resumo uma lista de conceitos e termos perguntas de revis o e exerc cios de pron ncia relevantes destinados pr tica dos conselhos e sugest es espec ficos do cap tulo Os cap tulos que abordam a produ o f sica dos sons cont m se es de Dicas Pedag gicas Conselhos Pr ticos e Exerc cios de Pron ncia que ligam a teoria aos aspectos pr ticos da boa pron ncia Uma caracter stica exclusiva deste livro a exposi o da fon tica e fonologia das tr s principais normas cultas da l ngua portuguesa a de S o Paulo e do Rio de Janeiro para o portugu s brasileiro PB e a de Lisboa para o portugu s europeu PE Numerosas imagens gr ficos e tabelas para ilustrar claramente cada conceito Recursos eletr nicos dispon veis online nos materiais de eResource com

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grandes apartados los contenidos El primero con nueve secciones agrupa los temas generales que incluyen las ciencias b sicas pilar fundamental sobre el que se apoya cualquier avance de la especialidad El segundo con seis secciones m s recoge por separado las patolog as traum ticas y ortop dicas del miembro superior inferior y de columna y pelvis Se incluyen multitud de figuras tablas e ilustraciones as como una bibliograf a actualizada en cada uno de los temas Escrito por m s de cien profesionales destacados en las diferentes reas el Manual de la SECOT refleja el vigor de un colectivo m dico que se refleja en el soporte cient fico de la obra e incide directamente en el objetivo prioritario de cualquier sociedad m dica y cient MANUAL DE INGENIERÍA ECONÓMICA Rodolfo Enrique Sosa Gómez, 2025-05-24 El fica el beneficio de los pacientes Manual de Ingenier a Econom a es la soluci n pr ctica al aprendizaje de las Matem ticas Financieras pues la metodolog a utilizada permite entender y desarrollar con habilidad y destreza planteamientos sobre los temas de Inter s Simple Inter s Compuesto Series Peri dicas o Anualidades Gradientes Sistemas de Amortizaci n Fondos de Inversi n y planteamientos para la Evaluaci n Financiera de Proyectos siendo estos aspectos de uso cotidiano para el estudiante o profesional de las ciencias administrativas contables y financieras directivos empresariales o cualquier persona que necesite tomar decisiones de inversi n o financiaci n El valor diferencial de este texto consiste en presentar propuestas de soluci n a los diferentes casos y planteamientos expuestos en cada cap tulo a trav s del desarrollo de f rmulas convencionales del manejo de la calculadora financiera y tambi n mediante el uso de Excel paso a paso de manera autodidacta e imprimiendo una din mica pr ctica y de f cil acceso al lector Rodolfo Enrique Sosa G mez autor de esta obra es Administrador de Empresas de la Universidad Cooperativa de Colombia Especialista en Gerencia Financiera de la Universidad Jorge Tadeo Lozano Especialista y Magister en Administraci n de la Universidad EAFIT de Medell n con Estudios de Valoraci n de Empresas en la Universidad de los Andes Ha sido docente por m s de 18 a os en programas de pregrado y posgrados en la Universidad Sergio Arboleda Universidad Cooperativa de Colombia Universidad del Magdalena y Universidad Jorge Tadeo Lozano dirigiendo las c tedras de Matem ticas Financieras Evaluaci n Financiera de Proyectos Gerencia Financiera y Excel Financiero entre otras asignaturas En el sector real se ha desempe ado en cargos Directivos y Gerenciales en entidades de servicios financieros y bancarios telecomunicaciones comerciales industriales agr colas instituciones educativas en el sector p blico y como asesor y Poor's Manual of Industrials ,1911 A Manual of Toxicology Albert Harrison Brundage, 1913 consultor de empresas

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