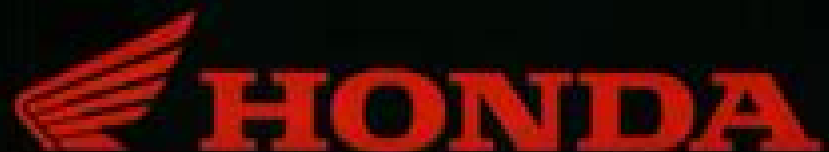


2000-2003



SERVICE MANUAL

XR50R

CYLINDER COMPRESSION

Warm up the engine to normal operating temperature.
Stop the engine and remove the spark plug (page 3-6).

Install a compression gauge.
Shift the transmission to neutral and open the choke lever (OFF).
Open the throttle all the way and crank the engine with the kickstarter until the gauge reading stops rising.

COMPRESSION PRESSURE:
801 – 1,177 kPa (70.0 – 112.8 kg/cm²), 142 – 171 psi at 1,000 rpm.

CYLINDER HEAD/VALVES



CAMSHAFT REMOVAL

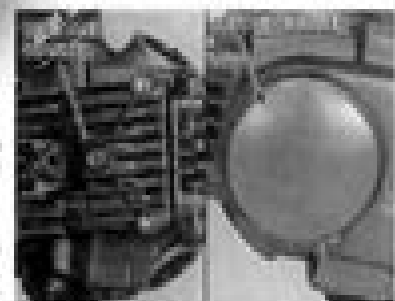
Open the engine oil (page 3-6).
Remove the following:
– valve adjuster hole cap (page 3-7)
– left crankcase cover (page 10-2)
– timing belt, tensioner spring and tensioner push rod to loosen the cam chain tensioner (page 10-4)

Disconnect the spark plug cap.
Loosen the cylinder head side cover 8 mm bolt.
Tap the head of the 8 mm bolt and release the cylinder head left side cover from the cylinder head.
Remove the 8 mm bolt, sealing washer and cylinder head left side cover.

Turn the crankshaft counterclockwise, and align the "0" mark on the cam sprocket with the index notch on the cylinder head.

Remove the bolts, cam sprocket and dowel pin.

Secure the cam shaft with a piece of wire to prevent it from falling into the cylinder.



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Huangqi Zhang



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