

# PITEBA

## Users manual

### 1. Prior to first use

- Please view the inside of the label for assembly illustrations and follow the steps below.
- Clean the inside of the press cage and the screw with hot water and detergent.
- Mount the oil press with lock bolts and nuts on a vertical timber, directly on a sturdy table, or use the table mounting set. Extraction of some seeds requires much force, meaning the oil press must be firmly fixed.
- Slip the large white washer over the shaft of the screw and grease this washer immediately with some edible oil. – Do not use any other oil – This washer is exposed to very high pressure and should always be well greased.
- Insert the screw with the washer into the press cage. The screw will remain free to move (not fixed).
- Turn the cap onto the press cage. Ensure that the black insert ring is in the cap.
- Depending on the type of seed, the adjustment bolt can also be turned into the cap.
- Place the funnel on the press cage. Use the Piteba EasyFill set or create a funnel by cutting a plastic bottle about 15 cm from the spout. For small seeds, the seed hopper can be used.
- Slip the crank over the screw shaft and fix it with the small bolt.
- Grease the handle with edible oil.
- Fill the glass container with lamp oil. The user must follow the instructions on the lamp oil package. Place the wick holder with the wick on top of the bottle. Secure the bottle with an elastic band to the press.
- Always check if the elastic band is undamaged before use; otherwise, the burner may become loose and hot.
- Place a small container or tin under the press (to collect oil) or insert a small funnel in the hole (optionally with a hose).
- The oil press is now ready for use.

### 2. Seed

- The seed must always contain 10% moisture (see the reverse side for instructions).
- Sift the seed through a fine sieve to remove sand and through a coarse sieve to remove stones.
- Seed adjusted for moisture can be stored for 2 to 3 days, to prepare only as much seed as will be used.
- Coarse seeds can be broken or coarsely ground.

### 3. Oil pressing

- Verify the adjustment bolt setting for the type of seed (see the reverse side). When using the adjustment bolt, always fully open it first, and tighten it gradually as the press cake appears to optimize oil extraction (scaly press cake).
- Ensure the wick is no longer than 1 mm (barely sticking out of the wick holder) and light the burner. A wick that is too long will create soot, blackening the press.
- Fill the funnel with seed to maintain heat in the press cage.
- Wait 10 minutes for the press cage to warm up.
- Begin turning the crank clockwise slowly.
- The press cake will appear through the cap.
- Without the adjustment bolt: if seed comes through the opening, hold it back tightly with a finger until pulp forms in the cap.
- With the adjustment bolt: tighten the adjustment bolt in the cap with the tool and adjust it during pressing to achieve optimal oil extraction (scaly press cake).
- The oil will flow out through the oil slit in the press cage.
- Regularly check that the seed in the funnel flows through properly.
- Clean the oil slit with a knife or brush if it becomes blocked.
- Do not extinguish the burner if pressing will resume within 5-10 minutes. Otherwise, the pulp will harden. For longer breaks, extinguish the burner and immediately remove the press cake from the cap. If the press cools down with the press cake still in the cap, warm the press for 15 minutes before you restart.

### 4. The oil

- The warm oil flows during pressing from the press cake back to the oil outlet midway along the press cage.
- Collect the oil in a small container or glass.
- Pour the pressed oil into a bottle and seal it. Place the bottle in a warm area to allow impurities to settle quickly (1-2 days). For oils that solidify (such as palm kernel or coconut oil), keep them warm (liquid) until they settle, then decant the oil into a jar with a lid.

- Important: never press edible oil immediately after pressing non-edible oil without thoroughly cleaning the oil press.
- Clearly label the type, origin, and pressing date on the container to track the age and type of oil.

### 5. Press cake

- Press cake from most oil-bearing seeds is suitable as animal feed. Your agricultural extension officer can provide information.
- Do not add oil to the press cake. Only press cake with a low oil content is suitable as animal feed.
- Store dry press cake for a short period in a dry area or sealed packaging (plastic bag or tin).
- Press cake from edible seeds or nuts can also be consumed. The press cake can be ground into flour using the DC cap (walnut).

### 6. After oil pressing

- Extinguish the burner.
- Clean the cap: use a small stick and hammer to push out the press cake from the cap. Clean the threads of the cap and leave the black insert ring in the cap.
- Wipe the press cage and screw with a slightly oily cloth.

### 7. Questions and Answers

**The crank is difficult to turn, no press cake exits the cap, no oil is produced, or the washer wears out quickly.**

The seed is too dry. Follow the instructions on the reverse side.

**The oil press makes a scraping noise, turns stiffly, or iron filings are visible at the shaft.**

Stop turning immediately. The washer behind the screw is either not greased or worn out. Prolonged use without lubrication or pressing dry seed causes significant wear. Remove the cap, push the screw out of the press cage, and grease the washer or replace it.

**The press cake exits through the oil slit.**

The press cake runs backward because the opening for the press cake is too small. Check the adjustment bolt setting or loosen it slightly.

**Oil exits with the press cake.**

Initially, some oil will exit through the cap when starting to press. If it continues, the press cake opening is too large. Reduce the size.

**The press fills up with oil.**

Solution: The oil slit is blocked. Clean it with a knife or brush. The seed has a high oil content, and/or cannot exit quickly enough. Turn the crank more slowly.

**The crank suddenly becomes easy to turn.**

Bridge formation has occurred in the funnel. Use a stick to prevent this. Never insert your finger or a metal object into the funnel.

**The adjustment bolt does not fit into the cap.**

The thread inside the cap is not clean. Clean the thread.

**Soot formation on the press cage.**

The wick is too long. Extinguish the flame, remove the wick holder, and pull the wick clean slightly. The flame will become smaller, stopping soot formation.



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