

# JUKI

HIGH-SPEED 1-NEEDLE LOCKSTITCH MACHINE  
WITH AUTOMATIC THREAD TRIMMER

## DDL-5550-6

### INSTRUCTION MANUAL

No.           
19510304

Congratulations on your purchase of a JUKI sewing machine.  
Please read this Instruction Manual carefully before using the unit in order to get the most out of it and to enjoy using it for a long time.

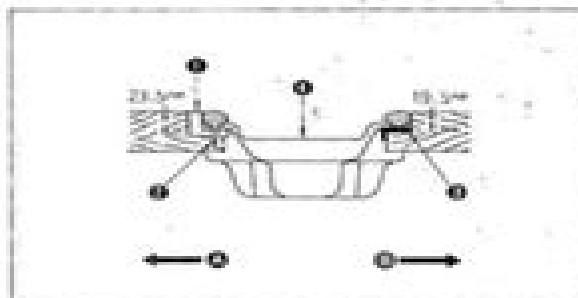
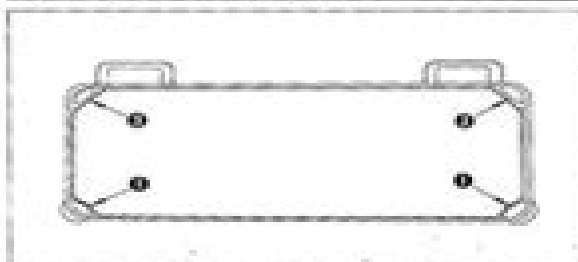
#### BEFORE OPERATION

1. Never operate the machine unless its oil pan has been filled with oil.
2. After setting up the machine, check the direction of motor rotation. To check it, turn the handwheel by hand to bring the needle down, and turn the power switch ON while observing the handwheel. (The handwheel should turn counterclockwise as observed from the handwheel side.)
3. Run the sewing machine at a speed of 4,000 r.p.m. or less for the first one month.
4. Confirm that the voltage and phase (single- or 3-phase) are correct by checking them against the ratings shown on the motor nameplate.

#### OPERATION PRECAUTIONS

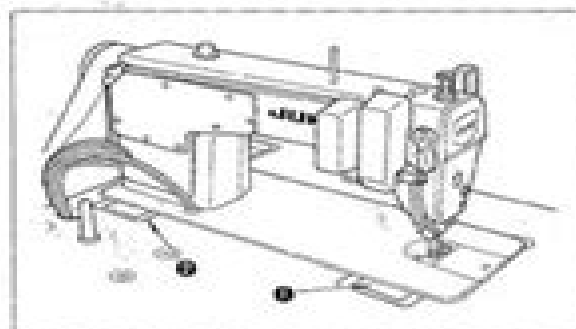
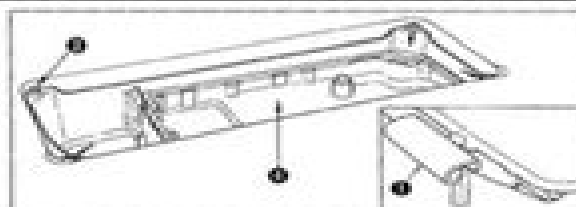
1. Keep your hands away from the needle when you turn the power switch ON or while the machine is operating.
2. Do not put your fingers into the thread take-up cover while the machine is operating.
3. Be sure to turn the power switch OFF before tending the machine head or removing the V belt.
4. When an operator leaves from the machine, make sure to turn off the power.
5. During operation, be careful not to allow your or any other person's head or hands to come close to the handwheel, V belt, bobbin winder or motor. Also, do not place anything close to them. Doing so may be dangerous.
6. If your machine is provided with a belt cover, finger guard or any other protection, do not operate your machine with any of them removed.

#### 1. INSTALLATION



##### 1. Installing the oil pan

- 1) The oil pan should rest on the four corners of the machine table grooves.
- 2) Fix two rubber seals (3) on side (2) (operator's side) using nails (4) as illustrated above. The same machine



- 1) Fit hinges (2) into the opening in the machine bed, and fit the machine head to cable rubber hinges (2) before placing the machine head on cushions (3) on the four corners.

# Juki Ddl 5550 6 Manual

**Ying-Ying Zheng**



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## **Table of Contents Juki Ddl 5550 6 Manual**

1. Understanding the eBook Juki Ddl 5550 6 Manual
  - The Rise of Digital Reading Juki Ddl 5550 6 Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Juki Ddl 5550 6 Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Juki Ddl 5550 6 Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Juki Ddl 5550 6 Manual
  - Personalized Recommendations
  - Juki Ddl 5550 6 Manual User Reviews and Ratings
  - Juki Ddl 5550 6 Manual and Bestseller Lists
5. Accessing Juki Ddl 5550 6 Manual Free and Paid eBooks
  - Juki Ddl 5550 6 Manual Public Domain eBooks
  - Juki Ddl 5550 6 Manual eBook Subscription Services
  - Juki Ddl 5550 6 Manual Budget-Friendly Options
6. Navigating Juki Ddl 5550 6 Manual eBook Formats

- ePub, PDF, MOBI, and More
- Juki Ddl 5550 6 Manual Compatibility with Devices
- Juki Ddl 5550 6 Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Juki Ddl 5550 6 Manual
  - Highlighting and Note-Taking Juki Ddl 5550 6 Manual
  - Interactive Elements Juki Ddl 5550 6 Manual
- 8. Staying Engaged with Juki Ddl 5550 6 Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Juki Ddl 5550 6 Manual
- 9. Balancing eBooks and Physical Books Juki Ddl 5550 6 Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Juki Ddl 5550 6 Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Juki Ddl 5550 6 Manual
  - Setting Reading Goals Juki Ddl 5550 6 Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Juki Ddl 5550 6 Manual
  - Fact-Checking eBook Content of Juki Ddl 5550 6 Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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