

Group 30 Brakes

REMOVAL AND REPLACEMENT

- CAUTION:** Brake pads generate dust which if inhaled, may endanger health. Wash off the caliper assemblies before commencing work. (Clean hands thoroughly after work.)
- CAUTION:** Before working on the parking brake, park on level ground and put chocks on each side of all four wheels. Stop the engine and disconnect the battery so that the engine cannot be started. If you do not take these precautions the machine could run over you.

Removal

- 1 Make sure that the precautions listed above are completed.
- 2 Release the handbrake lever.
- 3 Disconnect cable clevis (A) from operating lever (B).
- 4 Support the caliper and remove the top mounting bolts (C) (including washers). Remove the reaction bracket (D) and caliper assembly (E).

Inspection

Check the thickness of the friction material on the two brake pads. If either pad is worn below 2 mm (0.079 in.) fit a new pair of pads. For reference, the thickness of friction material on new pads is 3.18 mm (0.125 in.).

Check also the surface condition of the brake disc. Replace the disc if it is badly warped, pitted or out of tolerance.

Minimum thickness - 8.65 mm (0.339 in.). Maximum thickness - 9.65 mm (0.380 in.).

Replacement

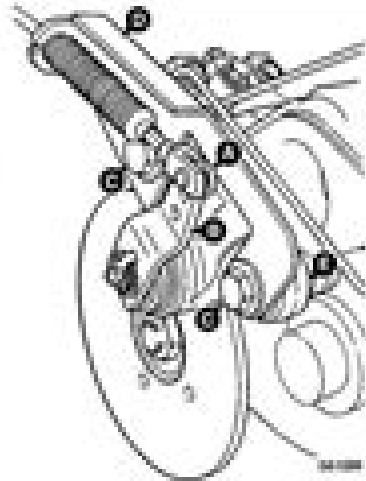
Reverse the removal procedure.

Tighten mounting bolts (C) to figure shown below.

If required, read the caliper as described in setting procedure.

Torque Settings
Nm: 1 (24 lbf·ft/32.66 lbf·ft)

NOTE: For clarity, illustration shows rear drive shaft removed.



- A—Cable clevis
- B—Operating lever
- C—Mounting bolts (including washers)
- D—Reaction bracket
- E—Caliper assembly

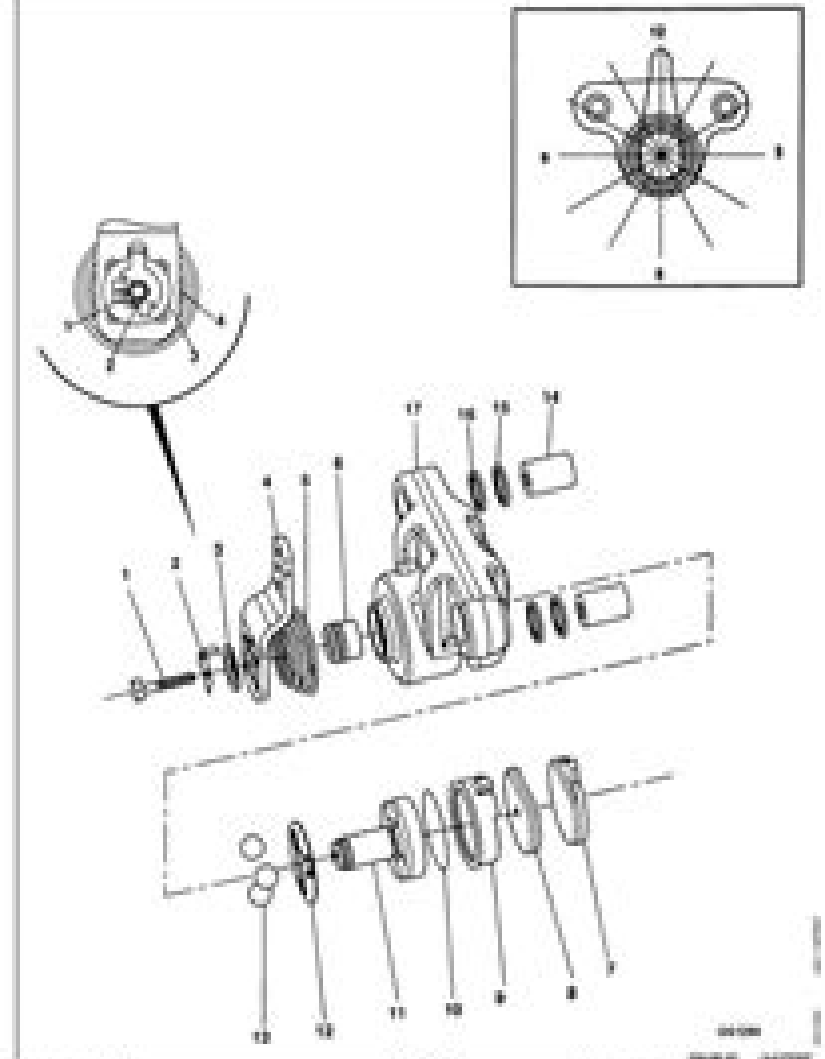
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4400 and 4500 Telescopic Handlers
and
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Brakes/Disassembly and assembly of the parking brake caliper



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