

Figure 10-5-2—Serial Number Locations

**ENGINE**

Each tractor is powered by a two-cylinder, cast-in-block, valve-in-head engine with a displacement of 113.6 cubic inches. Crankshaft rotation is clockwise when viewed from the front.

The engine has replaceable precision-type main and connecting rod bearing inserts. All bearings and other parts of the engine are lubricated by a force-feed and splash-type system with a by-pass type oil filter. The system includes a replaceable filter element. The crankcase is ventilated by means of a breather tube in the rocker arm cover. Engine speeds are controlled by a fly-weight-type governor driven by the camshaft.

**FUEL SYSTEM**

All styles use a gravity fed, up-draft carburetor, with adjustable idle and load jets.

An oil-wash air cleaner cleanses clean air for the engine.

**IGNITION**

Each style has the same battery-distributor type ignition system with automatic spark advance. A 6-volt battery, generator, and starter are standard equipment.

Lights are optional and consist of two front lights which can be made bright or dim, a rear combination white and red warning light, a dash light, and auxiliary light socket.

**COOLING SYSTEM**

Each tractor is equipped with a pressure cooling system consisting of a water pump, thermostat, and fixed by-pass. This insures a quick and thorough warm-up.

**CLUTCH**

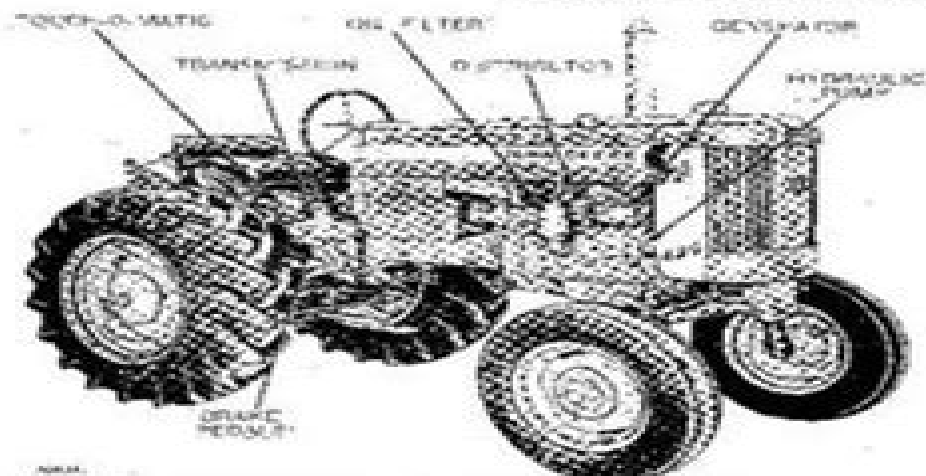
There are two types of clutches on the "420" Series Tractors.

One is the single dry-disk, foot-operated clutch, enclosed in the bell housing portion of the center frame. This is used on all tractors not equipped with constant running power take-off.

The type used on tractors equipped with the constant running power take-off is a dual dry-disk, foot-operated clutch, also enclosed in the bell housing portion of the center frame. The tractor and power shaft are driven by individual clutches either together or separately. Adjustment of both types of clutches are made externally.

**TRANSMISSION**

There are two types of transmissions. One is a four speed and the other is a five speed. Both are

Figure 10-5-3—Parts and Assemblies Visible from Right Side of Tractor  
(Series "420" Standard Illustrated)

# John Deere 420 Manual

**Robert R. Redfield**



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## **Table of Contents John Deere 420 Manual**

1. Understanding the eBook John Deere 420 Manual
  - The Rise of Digital Reading John Deere 420 Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying John Deere 420 Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an John Deere 420 Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from John Deere 420 Manual
  - Personalized Recommendations
  - John Deere 420 Manual User Reviews and Ratings
  - John Deere 420 Manual and Bestseller Lists

5. Accessing John Deere 420 Manual Free and Paid eBooks
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  - John Deere 420 Manual Compatibility with Devices
  - John Deere 420 Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of John Deere 420 Manual
  - Highlighting and Note-Taking John Deere 420 Manual
  - Interactive Elements John Deere 420 Manual
8. Staying Engaged with John Deere 420 Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers John Deere 420 Manual
9. Balancing eBooks and Physical Books John Deere 420 Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection John Deere 420 Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine John Deere 420 Manual
  - Setting Reading Goals John Deere 420 Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of John Deere 420 Manual
  - Fact-Checking eBook Content of John Deere 420 Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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