

Checking Air Intake Connections

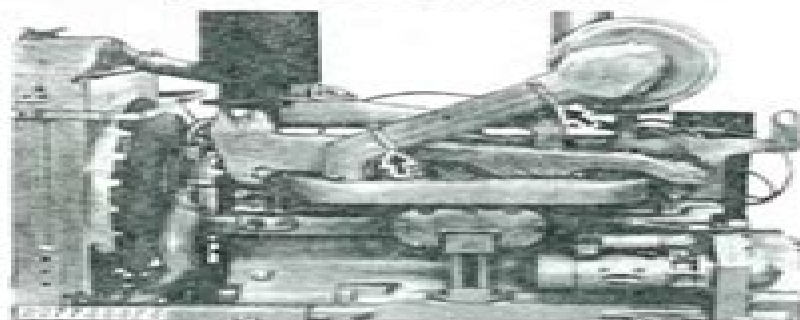


Fig. 4-Air Intake Connections (6465D Shown)

Check all connections in air intake system for possible leaks. Tighten any loose clamps. Be sure rubber dust unloading valve is on air cleaner.

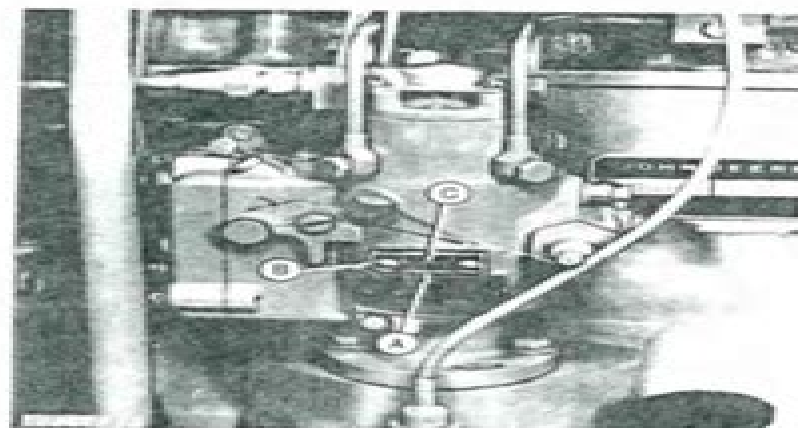
Checking Engine Timing - 4270D



Fig. 5-Setting Engine to TDC

1. Open inspection plate.
2. Using a screwdriver or similar tool, manually turn flywheel until TDC mark on flywheel aligns with reference mark on flywheel housing. Always turn flywheel MANUALLY when aligning timing marks.

IMPORTANT: Normal backlash of gears is enough to throw pump timing off by several degrees, resulting in poor engine performance. To avoid backlash, always approach timing mark by turning engine in direction of normal rotation.



A—Weight Retainer
Timing Line

B—Timing Window
C—Cam Timing Line

Fig. 6-Injection Pump Timing Lines

3. Remove timing window cover (B, Fig. 6).
4. If both timing marks (A and C, Fig. 6) are not visible, engine is at TDC of the exhaust stroke. Rotate flywheel another 360° in running direction until TDC marks on flywheel and housing align.
5. See if injection pump timing marks are aligned.
6. If timing is correct, replace timing window cover.
7. If timing is not correct, loosen pump mounting screws and rotate pump housing until marks align. Tighten pump mounting cap screws securely.

John Deere 400 Series Transmission Repair Manual

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