

Place a container under the rear portion of clutch housing to catch the hydraulic oil from the pump inlet pipe and the cooler return pipe, when the tractor is separated.

IMPORTANT: Do not lose check valve assembly (tractors without Hi-Lo or reverser) in end of hydraulic pump inlet pipe when separation is made. Install caps on hydraulic pipes and fittings to prevent entry of foreign material.

Remove the cap screws securing the clutch housing to the engine and roll rear portion of tractor away from engine. Place a metal support stand under transmission.

ASSEMBLY

Remove caps and join engine and clutch housing. Reverse the numbered removal steps. Remove JDC-9 support stand and floor jack. Tighten cap screws to 170 ft-lbs torque.

Install battery, side grille screens, hood, muffler, and cowling. Start engine, inspect for leaks, and check operation.

SEPARATING CLUTCH HOUSING FROM TRANSMISSION CASE

Drain the transmission (remove both drain plugs). Remove the hydraulic oil filler cover and element. Remove the drivebar from tractor.

Disconnect the clutch return spring. Remove the left-hand and right-hand footrests. Remove the transmission shield.



Fig. 4 Left-hand Separation Procedures

1. Disconnect wiring harness from start-safety switch and light switch (Fig. 4).
2. Disconnect hydraulic oil reservoir vent hose (Fig. 5). Disconnect mid coupling (if equipped).

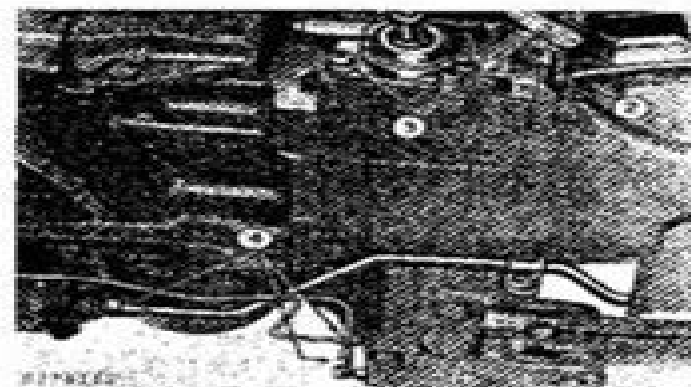


Fig. 5 Right-hand Separation Procedures

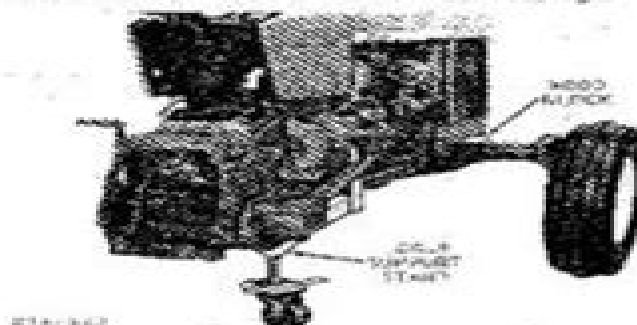
3. Remove control valve cover, and remove shift cover cap screws (tractors with Hi-Lo shift). Remove shift cover from clutch housing. Inside the clutch housing, remove the two clutch housing-to-transmission case cap screws, and the gear shifter lever guide spring.

4. Disconnect brake pipes from brake valve housing, and disconnect pressure pipe at pressure control valve.

Install JDC-9 support stand on flywheel housing.

CAUTION: Install a wood block between front axle and front support on both sides of tractor to prevent assembly from tipping (Fig. 6).

Place floor jack under transmission case. Remove the clutch housing-to-transmission case cap screws, and separate units. Install caps on



25A-1052

Fig. 6 Clutch Housing Separated From Transmission

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