

Place a container under the rear portion of clutch housing to catch the hydraulic oil from the pump inlet pipe and the cooler return pipe, when the tractor is separated.

IMPORTANT: Do not lose check valve assembly (tractors without Hi-Lo or reverser) in end of hydraulic pump inlet pipe when separation is made. Install caps on hydraulic pipes and fittings to prevent entry of foreign material.

Remove the cap screws securing the clutch housing to the engine and roll rear portion of tractor away from engine. Place a metal support stand under transmission.

ASSEMBLY

Remove caps and join engine and clutch housing. Reverse the numbered removal steps. Remove JDC-9 support stand and floor jack. Tighten cap screws to 170 ft-lbs torque.

Install battery, side grille screens, hood, muffler, and cowling. Start engine, inspect for leaks, and check operation.

SEPARATING CLUTCH HOUSING FROM TRANSMISSION CASE

Drain the transmission (remove both drain plugs). Remove the hydraulic oil filler cover and element. Remove the drawbar from tractor.

Disconnect the clutch return spring. Remove the left-hand and right-hand footrests. Remove the transmission shield.



Fig. 4 Left-hand Separation Procedure

1. Disconnect wiring harness from start-safety switch and light switch (Fig. 4).
2. Disconnect hydraulic oil reservoir vent hose (Fig. 5). Disconnect mid coupling (if equipped).

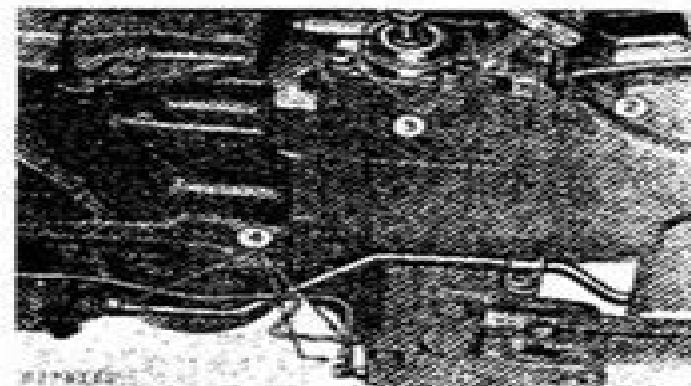


Fig. 5 Right-hand Separation Procedure

3. Remove control valve cover, and remove shift cover cap screws (tractors with Hi-Lo shift). Remove shift cover from clutch housing. Inside the clutch housing, remove the two clutch housing-to-transmission case cap screws, and the gear shifter lever guide spring.

4. Disconnect brake pipes from brake valve housing, and disconnect pressure pipe at pressure control valve.

Install JDC-9 support stand on flywheel housing.

CAUTION: Install a wood block between front axle and front support on both sides of tractor to prevent assembly from tipping (Fig. 6).

Place floor jack under transmission case. Remove the clutch housing-to-transmission case cap screws, and separate units. Install caps.

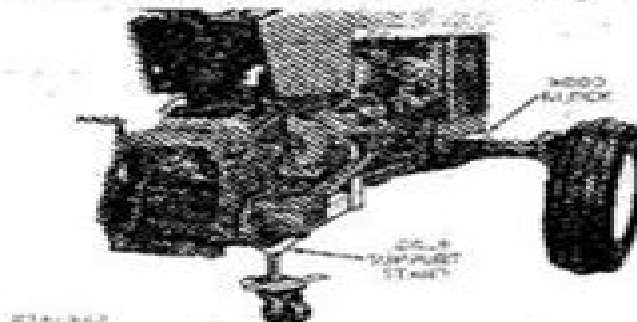


Fig. 6 Clutch Housing Separated From Transmission

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Table of Contents John Deere 2030 Repair Manual

1. Understanding the eBook John Deere 2030 Repair Manual
 - The Rise of Digital Reading John Deere 2030 Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying John Deere 2030 Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an John Deere 2030 Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from John Deere 2030 Repair Manual
 - Personalized Recommendations
 - John Deere 2030 Repair Manual User Reviews and Ratings
 - John Deere 2030 Repair Manual and Bestseller Lists
5. Accessing John Deere 2030 Repair Manual Free and Paid eBooks
 - John Deere 2030 Repair Manual Public Domain eBooks
 - John Deere 2030 Repair Manual eBook Subscription Services
 - John Deere 2030 Repair Manual Budget-Friendly Options
6. Navigating John Deere 2030 Repair Manual eBook Formats

- ePub, PDF, MOBI, and More
- John Deere 2030 Repair Manual Compatibility with Devices
- John Deere 2030 Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of John Deere 2030 Repair Manual
 - Highlighting and Note-Taking John Deere 2030 Repair Manual
 - Interactive Elements John Deere 2030 Repair Manual
- 8. Staying Engaged with John Deere 2030 Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers John Deere 2030 Repair Manual
- 9. Balancing eBooks and Physical Books John Deere 2030 Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection John Deere 2030 Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine John Deere 2030 Repair Manual
 - Setting Reading Goals John Deere 2030 Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of John Deere 2030 Repair Manual
 - Fact-Checking eBook Content of John Deere 2030 Repair Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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