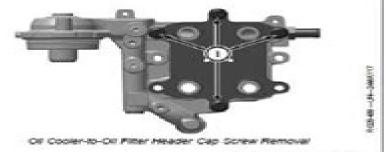
- Disassemble oil ocoler from filter header by removing cap screws (I).
  - M10 x 20 mm Cap Screw (4 used)



JRP480430000386 -19-19889777-00

 Remove ocolant adapter fitting (N) from engine or oil filter header depending on where the adapter is attached after removing the oil ocoler and filter assembly.

#### Inspect Oil Cooler Assembly

- Inspect oil cooler for physical damage, plugging, or leakage which may allow mixing of oil and coolant.
- 2. Back flush oil cooler to clean all debris from core.
- Pressure test oil oooler in liquid and compressed air if mixing of oil and coolant is suspected.

Oil cooler should show no leakage when 140—170 kPa (1.4—1.7 bar) (20—25 psi) air pressure is applied for a minimum of 30 seconds.

- Inspect oil cooler housing.
- Remove X-rings and inspect surface finish of X-ring grooves. If there are ridges discernible with a fingernall, replace oil cooler housing. Additionally, if there is porosity in grooves larger than 0.5 mm (0.20 in) replace housing.



Cooler Adapter Removal

#### N-Coolant Adapter Fitting

 Replace parts as needed. DO NOT attempt to repair oil cooler.

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# John Deere 6068 Technical Component Manual

**R Barnett** 

# John Deere 6068 Technical Component Manual:

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- 1. Understanding the eBook John Deere 6068 Technical Component Manual
  - The Rise of Digital Reading John Deere 6068 Technical Component Manual
  - Advantages of eBooks Over Traditional Books
- 2. Identifying John Deere 6068 Technical Component Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - $\circ$  Features to Look for in an John Deere 6068 Technical Component Manual
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from John Deere 6068 Technical Component Manual
  - Personalized Recommendations
  - o John Deere 6068 Technical Component Manual User Reviews and Ratings
  - o John Deere 6068 Technical Component Manual and Bestseller Lists
- 5. Accessing John Deere 6068 Technical Component Manual Free and Paid eBooks

- o John Deere 6068 Technical Component Manual Public Domain eBooks
- o John Deere 6068 Technical Component Manual eBook Subscription Services
- o John Deere 6068 Technical Component Manual Budget-Friendly Options
- 6. Navigating John Deere 6068 Technical Component Manual eBook Formats
  - o ePub, PDF, MOBI, and More
  - o John Deere 6068 Technical Component Manual Compatibility with Devices
  - o John Deere 6068 Technical Component Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of John Deere 6068 Technical Component Manual
  - Highlighting and Note-Taking John Deere 6068 Technical Component Manual
  - Interactive Elements John Deere 6068 Technical Component Manual
- 8. Staying Engaged with John Deere 6068 Technical Component Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers John Deere 6068 Technical Component Manual
- 9. Balancing eBooks and Physical Books John Deere 6068 Technical Component Manual
  - Benefits of a Digital Library
  - $\circ$  Creating a Diverse Reading Collection John Deere 6068 Technical Component Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine John Deere 6068 Technical Component Manual
  - Setting Reading Goals John Deere 6068 Technical Component Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of John Deere 6068 Technical Component Manual
  - Fact-Checking eBook Content of John Deere 6068 Technical Component Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development

- Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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