

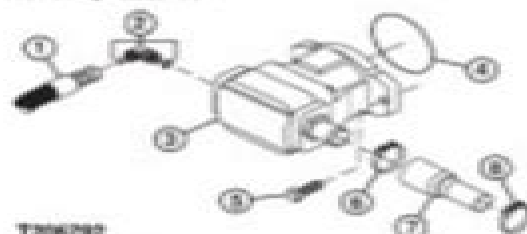
## Group 2160

### Hydraulic System

#### Hydraulic Pump Remove and Install



Remove the High-Pressure Hose



#### T2067902

10/20/2014 Hydraulic Pump

#### LEGEND:

1-Hydraulic Pump-to-Main Control Valve Hose

2-90 Degree Fitting

3-Hydraulic Pump

4-O-ring

5-Cap Screw (2 used)

6-Camp

7-Hydraulic Pump-to-Reservoir Section Hose

8-Camp

1. Lower all equipment to ground. Stop engine.
2. Operate hydraulic controls to relieve pressure in the hydraulic system.
3. Drain reservoir. See Change Hydraulic Reservoir Oil, Filter, FFC Oil and Filter—If Equipped (S.N. 999004—) - document OaT156794 - (Operator's Manual.)

#### 4. NOTE:

Use a container to capture any remaining oil as hoses are disconnected.



#### CAUTION

To avoid injury from escaping fluid under pressure, stop engine and relieve the pressure in the system before disconnecting or connecting hydraulic or other lines. Tighten all connections before applying pressure.

Tag and disconnect hoses (1 and 7). Close all openings using caps and plugs.

5. Remove cap screws (5) to remove pump (3) from transmission.
6. Remove 90-degree fitting (2) from pump.
7. Repair or replace pump as necessary. [See Hydraulic Pump Disassembly and Assembly](#), (Group 2160.)
8. Replace all O-rings. Install fitting.
9. Apply NEVER-SEED or equivalent to pump shaft splines.
10. Apply cure primer, then 271 high strength thread lock and washer on threads of cap screws (5). Install pump and cap screws.
11. Connect hoses (1 and 7).
12. Fill hydraulic oil reservoir to proper level. See Engine and Hydraulic Oil (S.N. 981402—) and see 2104J Landscape Loader Oil and Refill Capacities (S.N. 999004—) - document OaT156794 - (Operator's Manual.)
13. Start engine and check hydraulic system for leaks and for proper operation.
14. Lower all equipment to the ground. Stop engine.
15. Check oil level of hydraulic reservoir. Add oil if necessary.

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# John Deere 210le Service Manual

**AW Chickering**



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