

# ELECTRICAL SYSTEM

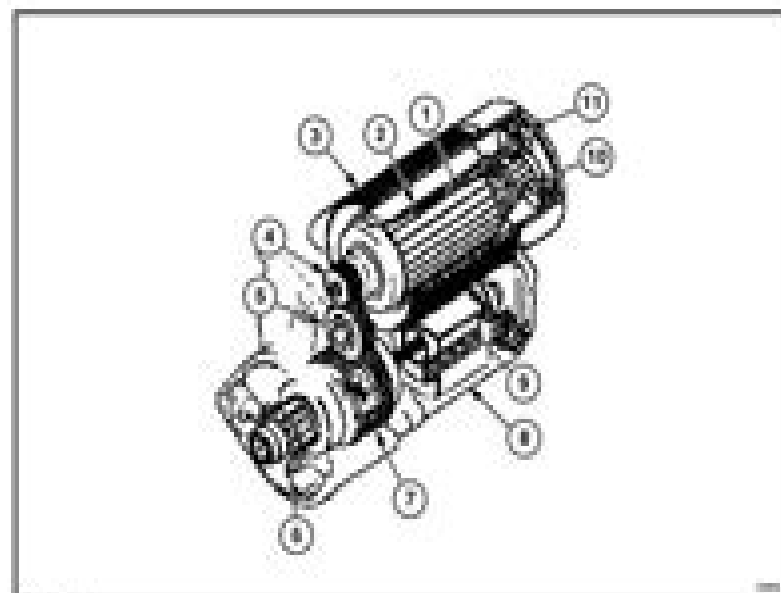


FIG. 176

FIG. 176: Starter construction.

- 1. Armature
- 2. Field Coil
- 3. Yoke
- 4. Drive Gear
- 5. Idle Gear
- 6. Pinion Gear
- 7. Over-running Clutch
- 8. Magnet Switch
- 9. Flange
- 10. Brush
- 11. Brush Spring

	EX61, EX6D
Nominal voltage	12V
Nominal output	1,2 kW
Pinion teeth	15
Direction of rotation	Clockwise (as viewed from pinion)

## Removal and Disassembly of Starter

### Removal of Starter

Remove the negative (-) battery cable.

Remove the starter wiring.

Disconnect the wire harness from terminal (37) battery lead by removing the nut.

Remove the connector from terminal (52) external lead.

Remove the starter from the engine.

### Disassembly of Starter

FIG. 176: Removal of the brush from terminal (10).

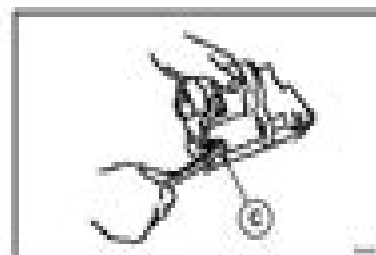


FIG. 176

FIG. 176: Removal of the starter yoke/armature assembly.

Remove the starter yoke/armature assembly and O-ring by removing the two through bolts.

Remove the commutator and frame and an O-ring.

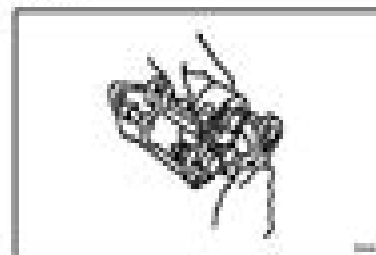


FIG. 176

FIG. 181: Removal of the starter housing.

Disconnect the starter housing from the magnet switch.

Remove the drive pinion.

Remove the idle gear and retainer with roller.

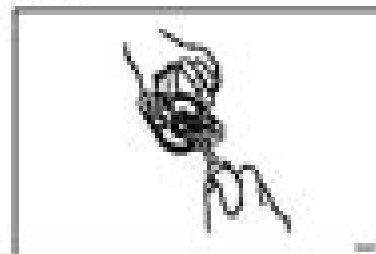


FIG. 181

# Iseki Engine Manual

**Huangqi Zhang**



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