

Mazda B-Series 1998-2006 Workshop Manual

CYLINDER BLOCK DISASSEMBLY/ASSEMBLY (2)

1. Disassemble in the order shown in the figure.
2. Assemble in the reverse order of disassembly.



1	Crankshaft pulley
2	PIP pulley
3	Timing gear cover
4	Oil pump
5	PIP gear
6	Timing gear
7	PIP gear
8	Oil pump

9	Oil pump
10	Oil pump
11	Oil pump
12	Oil pump
13	Oil pump
14	Oil pump
15	Oil pump
16	Oil pump
17	Oil pump

Crankshaft Pulley Disassembly Note

- Remove the crankshaft pulley by using the SST.



PIP Pulley Disassembly Note

- Remove the PIP pulley by using the SST.



Timing Gear Cover Disassembly Note

1. Remove the timing gear cover by using a separator tool.



2. Remove the oil seal by using a screwdriver provided with a rag.



PIP Gear Disassembly Note

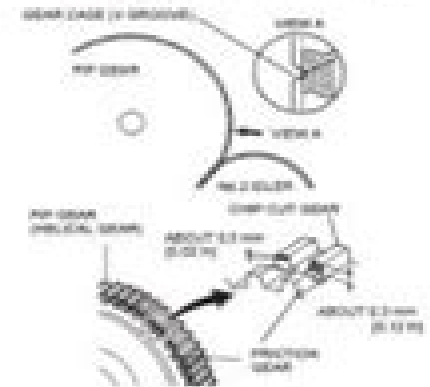
1. Set the No. 1 cylinder to compression TDC.
2. Rotate the flywheel ring gear from TDC to approximately 90° BTDC (about 10 teeth on the gear).

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3. Verify that the anti-gear (V groove) of the timing gear cover and the ship-out gear of the PIP gear are aligned.

Note

- If the ship-out gear is hard to find, move the PIP gear on notch back and forth, then check the ship-out gear.



4. Hold the crankshaft by using the SST and loosen the gear nut.



5. Remove the PIP gear by using the SST.

CONTINUED

Mazda B Series Diesel Workshop Manual

Ying-Ying Zheng



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Table of Contents Mazda B Series Diesel Workshop Manual

1. Understanding the eBook Mazda B Series Diesel Workshop Manual
 - The Rise of Digital Reading Mazda B Series Diesel Workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Mazda B Series Diesel Workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mazda B Series Diesel Workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mazda B Series Diesel Workshop Manual
 - Personalized Recommendations
 - Mazda B Series Diesel Workshop Manual User Reviews and Ratings
 - Mazda B Series Diesel Workshop Manual and Bestseller Lists
5. Accessing Mazda B Series Diesel Workshop Manual Free and Paid eBooks
 - Mazda B Series Diesel Workshop Manual Public Domain eBooks
 - Mazda B Series Diesel Workshop Manual eBook Subscription Services
 - Mazda B Series Diesel Workshop Manual Budget-Friendly Options
6. Navigating Mazda B Series Diesel Workshop Manual eBook Formats

- ePub, PDF, MOBI, and More
- Mazda B Series Diesel Workshop Manual Compatibility with Devices
- Mazda B Series Diesel Workshop Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mazda B Series Diesel Workshop Manual
 - Highlighting and Note-Taking Mazda B Series Diesel Workshop Manual
 - Interactive Elements Mazda B Series Diesel Workshop Manual
- 8. Staying Engaged with Mazda B Series Diesel Workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mazda B Series Diesel Workshop Manual
- 9. Balancing eBooks and Physical Books Mazda B Series Diesel Workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mazda B Series Diesel Workshop Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Mazda B Series Diesel Workshop Manual
 - Setting Reading Goals Mazda B Series Diesel Workshop Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Mazda B Series Diesel Workshop Manual
 - Fact-Checking eBook Content of Mazda B Series Diesel Workshop Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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