



Fig. 2

Fig. 2 - Disconnecting Hydraulic Lines

- 1 Retainer
- 2 Cap screw
- 3 Return line to transmission case
- 4 Clamps
- 5 Hydraulic pump inlet line
- 6 Hydraulic pump pressure line
- 7 Power steering pressure line

Remove tool box and side frame.

Remove both clamps 4 (Fig. 2).

Drain transmission oil.

Unscrew cap screw 2 and remove retainer 1 which supports the hydraulic pump inlet line 5 and return line 3 of oil cooler tail reservoir if not equipped with oil cooler).

On tractors not equipped with High-Low shift unit and independent PTO: Take care that the check valve installed in hydraulic pump inlet line 5 is not lost when the inlet line is removed.

Remove power steering pressure line 7 (if equipped).

Disconnect pressure line 6 at union.

Disconnect drag link at bell crank.

Remove clamping screw of hydraulic pump drive shaft.

Securely support rear of tractor under clutch housing by placing assembly stand 19.56-90.619 under transmission case.

Insert wooden blocks between front axle and front support to prevent the latter from tipping sideways.

Attach front of tractor to a suitable hold or support with assembly stand 19.56-90.618.

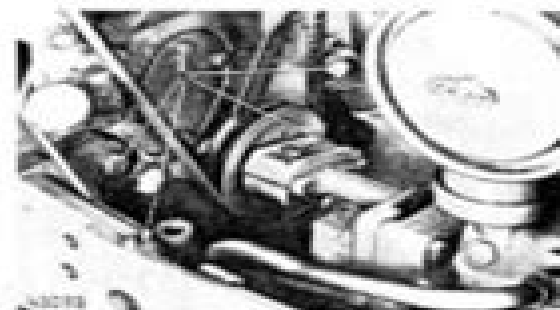


Fig. 3

Fig. 3 - Attaching Points of Tractor Front End

- 1 Detaching screw of front axle support
- 2 Hydraulic pump drive shaft

Remove cap screw 1 (Fig. 3) of front support and both cap screws located at rear of front support and separate front and from engine. Take measures to prevent front of tractor from tipping forwards. (Drain fuel tank, if it contains too much fuel or support tractor front end).

INSTALLATION

Make sure Woodruff key is installed in shaft of hydraulic pump.

Move front of tractor towards engine.

Engage pump shaft in hydraulic pump drive shaft and at the same time slide oil cooler return line (reservoir if not equipped with oil cooler) and hydraulic pump inlet line into clutch housing bore (making sure both seal rings have been installed) and secure both lines (see Fig. 2). Tighten cap screw 2 (Fig. 2) securing retainer 1 to the specified torque.

NOTE: Before installing return line 3 (Fig. 2) and inlet line 5 coat both bores in clutch housing with grease.

IMPORTANT: On tractors not equipped with High-Low shift unit and independent PTO: Ensure check valve is inserted in hydraulic pump inlet line before it is installed.

Attach tractor front end to engine and tighten cap screws to specified torque. Tighten hydraulic pump drive shaft clamping screw to specified torque.

NOTE: Do not tighten clamping screw of hydraulic pump drive shaft until tractor front end is secured to engine.

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