REMOVAL-Continued

PTO Drive Gear

1. Separate tractor between clutch housing and engine (See Section 10, Group 20 for instructions).

2. Remove dutch operating assembly from clutch housing (See Group 5 of this Section for instructions).

3. Remove PTO drive shaft as instructed on the preceding page.

4. Remove PTO drive gear.

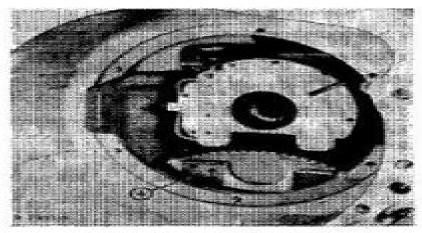
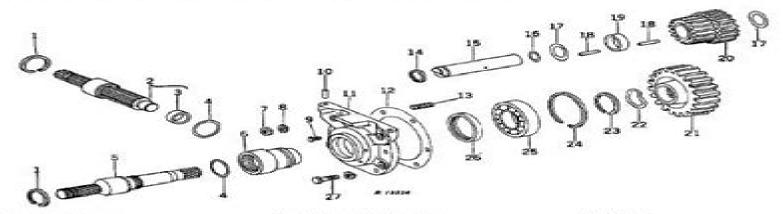


Fig. 5-PTO Drive Gear with Of Shield

REPAIR AND ASSEMBLY

Rear Bearing Quill Drive and Dual-Speed PTO Assembly



1-Snap Ring (2 used)

2-540 RPM Stub Shuft

3—Bearing Race

O-Ring (2 used)

-1000 RPM Stub Shaft

PTO Pilot

7-Mut (2 used)

6-Lock Washer (2 used)

9-Drive Screw (2 used)

10-Spring Pin (2 used)

11-Rear Bearing Quill

12 Gasher

13-Stud (2 used)

14 Snap Ring:

15-Idler Shaft

16-O-Fling

17-Thrust Washer (2 used)

18-Bearing Roller (48 used)

19 Seecer

64 usedb

21-540 RPM Drive Gear

22-Spring Washer

23-Snap Ring

24-Snap Ring

25 Bearing

26 Oil Seal

27-High-Strength Cap Screw

Fig. 6-Reduction Gear Assembly

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Léo Pomar

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