

## Charge R134a System

## SPECIFICATIONS

Refrigerant Weight	3.062 Kg (6.75 lbs)
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## ESSENTIAL TOOLS

JT02045 R134a Refrigerant Recovery/Recycling and Charging Station\*

\*JT02045 and JT02050 recovery and charging stations can be substituted for the JT02045 station.



**CAUTION:** Do not remove high pressure relief valve (A). Air conditioning system will discharge rapidly causing possible injury.

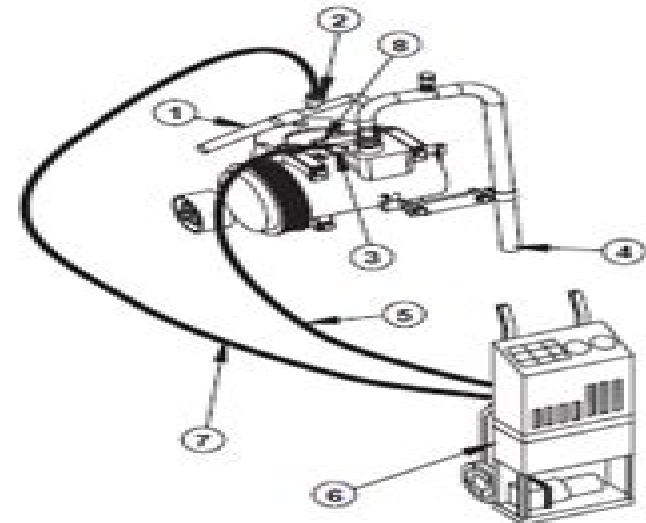
**IMPORTANT:** Use correct refrigerant recovery, recycling and charging stations. Do NOT mix refrigerant, hoses, fittings, components or refrigerant oils.

1. CConnect JT02045 R134a refrigerant recovery, recycling and charging station. (See R134a Refrigerant Recovery, Recycling and Charging Station Installation Procedure in this group.)
2. Evacuate the system. (See Evacuate R134a System in this group.)

**NOTE:** Before beginning to charge air conditioning system, the following conditions must exist: Engine STOPPED, the pump must be capable of pulling at least 29.6 in. Hg vacuum (sea level). Subtract 3.4 kPa (34 mbar) (1 in. Hg) from 98 kPa (980 mbar) (29 in. Hg) for each 300 m (1000 ft) elevation above sea level.

3. Follow the manufacturer's instructions and charge the system.
4. Add refrigerant until system is charged with 3.062 Kg (6.75 lbs).

Refrigerant—Weight \_\_\_\_\_ Specification \_\_\_\_\_ 3.062 Kg (6.75 lbs)



T132733

- 1—High Pressure Hose
- 2—High Pressure Test Port
- 3—Low Pressure Test Port
- 4—Low Pressure Hose
- 5—Blue Hose
- 6—Refrigerant Recovery/Recycling and Charging Station
- 7—Red Hose
- 8—High Pressure Relief Valve

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# John Deere 310 Sg Service Manual

**JS Bruner**



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